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INDEECO®




Explosion-Proof and Fan-Forced Unit Heaters

Our products do more in a wide range of applications. **Expect More.**

Toll free: ph 800-925-4328 Local: ph 262-253-4800 Email: info@gordonhatch.com



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Introduction/Table of Contents

Indeeco offers commercial and industrial electric heating and control systems that set the industry standard for excellence. The company's heating solutions reflect more than 85 years of innovation, product quality and efficient service.

This catalog features Indeeco's complete line of explosion-proof and fan-forced electric unit heaters. Our products

include ULTRA-SAFE™ EXP and COMPACT Explosion-proof Unit Heaters; an explosion-proof convector; the TRIAD® Washdown/Corrosion Resistant Unit Heater; and several types of standard unit heaters.

Indeeco's quality is matched only by its customer service and support. With its quick-ship delivery program, Indeeco provides the products you need.

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*Optional factory installed disconnect switches have been sized in accordance to current UL2021 standards.

*All field installed and factory installed electrical component options are listed with their maximum voltage and maximum amperage ratings. They can be used with heaters rated up to their maximum ratings.



Use of Electric Heaters

In Hazardous Locations

Introduction

Hazardous locations are those areas where a potential for explosion and fire exists due to the presence of flammable gases, vapors, pulverized dusts or ignitable fibers in the atmosphere. Hazardous locations are created from the normal processing of volatile chemicals, gases, coal, grains, etc., or from the accidental failure of storage systems for these materials.

Open flames are not permitted in these locations. The use of electric heating equipment is permitted with two major restrictions: 1) The surface temperature of the equipment cannot exceed the ignition temperature of the hazardous atmosphere and 2) all arc and spark producing devices must be isolated from the atmosphere in an appropriate enclosure.

National Electrical Code Classification

Articles 500 through 516 of the National Electrical Code deal with the definition of hazardous areas and the use or design of electrical equipment used in these locations. Electric heating equipment for hazardous areas is specified based on the NEC class, division, group and ignition temperature or the alternate class and zone classification.

Class

Hazardous locations are divided into the three general classes of vapors/gases, dusts and fibers.

Class I – Locations where the potential for explosion and fire exists due to the presence of flammable gases or vapors in the air. Typical Class I locations include oil or natural gas drilling rigs, petroleum refining or pumping facilities, petrochemical plants, wastewater/sewage treatment plants, solvent extraction plants, paint spraying booths, locations

where open tanks or vats of combustible liquids are present and storage areas for flammable materials.

Class II – Locations where the potential for explosion exists because of finely pulverized flammable dusts suspended in the atmosphere. Typical locations would include coal fired power plants, coal preparation/coal handling facilities, coal mines, grain elevators, flour and feed mills, packaging and handling of pulverized sugar and processing and storage of magnesium and aluminum powder.

Class III – This third classification is primarily a fire hazard where fibers or flyings suspended in the air create a hazard. This would include small pieces of thread-like fiber, sawdust, lint, etc. Typical applications would include textile mills, woodworking plants, cotton gins, cotton seed mills and flax producing plants.

Division

Class I, Class II and Class III areas are further defined in terms of when the hazard occurs. Division 1 and Division 2 occurrences are summarized below.

Division 1 – If the hazard is expected to be present under normal conditions, such as a production or processing facility, the occurrence is designated Division 1. The hazardous atmosphere may be present continuously, intermittently, periodically, or during normal repair or maintenance operations. Division 1 occurrences also include locations where a breakdown in the operation of processing equipment results in the release of hazardous vapors.

Division 2 – If the hazardous material is normally expected to be contained within a closed area, system or container, and would enter the ambient atmosphere only under an abnormal failure, then it is referred to as a Division 2 occurrence.

Hazardous and Corrosive Area Applications

- Aircraft Hangars/Service Areas
- Battery Storage Areas
- Chemical Plants
- Chemical Storage/Handling Areas
- Coal Mines/Preparation Plants
- Control Rooms
- Dry Cleaning Plants
- Dusty Areas Subject to Washdown
- Food Processing Plants (Washdown Areas)
- Foundries
- Gasoline Fueling/Storage Areas
- Grain Elevators
- Hydrogen Atmospheres
- Marine/Shipboard and Landbase Facilities
- Natural Gas (Methane) Atmospheres
- Oil Refineries
- Offshore Drilling Rigs
- Paint Spraying/Storage Areas
- Parking Garages
- Petrochemical Plants
- Pipeline Pumping Stations
- Pulp and Paper Mills
- Sewage/Wastewater Treatment Plants
- Solvent Recovery/Storage Areas
- Utility Plants



Use of Electric Heaters

In Hazardous Locations

Group

The nature and explosive characteristics of the hazardous material are defined by the NEC group to which it is assigned.

Class I – Hazardous vapors/gas locations include chemicals and other materials that have been divided into four groups based on their ignition temperature and explosive characteristics. (Groups A, B, C and D)

Class II – Hazardous dust locations are divided into three groups based on their ignition temperature and electrical conductivity of the suspended particles.

Group E – Atmospheres containing metal dust, such as aluminum or magnesium.

Group F – Atmospheres containing coal, charcoal or coke dust.

Group G – Atmospheres with grain, flour, starch, combustible plastics or chemical dust.

Class III – Locations have no group definitions.

Class and Zone Classifications

Class I, Zone 0 – Locations in which ignitable concentrations of flammable gases or vapors are present continuously or for long periods.

Class I, Zone 1 – Locations in which ignitable concentrations of flammable gases or vapors are likely to exist, may exist frequently or exist as a result of equipment breakdown or faulty operation. Applies to locations adjacent to a Class I, Zone 0 location.

Class I, Zone 2 – Locations in which ignitable concentrations of flammable gases or vapors are not likely to occur under normal operation, exist only for a short period or exist only as a result of accidental failure, such as rupture or breakdown of the container or system, abnormal operation of equipment, failure or abnormal operation of the ventilation equipment. Applies to locations adjacent to a Class I, Zone 1 location.

Material Groups

Group IIC – Atmospheres containing acetylene or hydrogen.

Equivalent to a combination of Class I, Group A and Class I, Group B as described in NEC Article 500.

Group IIB – Atmospheres containing acetaldehyde. Equivalent to Class I, Group C as described in NEC Article 500.

Group IIA – Atmospheres containing acetone, ammonia, ethyl alcohol, gasoline, methane or propane. Equivalent to Class I, Group D as described in NEC Article 500.

Ignition Temperature

All electrical equipment is designed not to exceed the ignition temperature of the hazardous atmosphere. The maximum surface temperature for electric heaters is defined by the NEC.

Product use depends on temperature class. The temperature code indicates the maximum temperature of the exposed surface of the product. For Zone classified dusts the explosion-proof temperature is the maximum surface temperature is shown as e.g. T80°C

Class, Division Classification		Zone Classification	
Temperature Class (T Code)	Maximum Surface Temperature °F (°C)	Temperature Class (T Code)	Maximum Surface Temperature °C
T1	≤ 842 (≤ 450)	T1	≤ 450
T2	≤ 572 (≤ 300)	T2	≤ 300
T2A	≤ 536 (≤ 280)	T3	≤ 200
T2B	≤ 500 (≤ 260)	T4	≤ 135
T2C	≤ 446 (≤ 230)	T5	≤ 100
T2D	≤ 419 (≤ 215)	T6	≤ 85
T3	≤ 392 (≤ 200)		
T3A	≤ 356 (≤ 180)		
T3B	≤ 329 (≤ 165)		
T3C	≤ 320 (≤ 160)		
T4	≤ 275 (≤ 135)		
T4A	≤ 248 (≤ 120)		
T5	≤ 212 (≤ 100)		
T6	≤ 185 (≤ 85)		



Use of Electric Heaters

In Hazardous Locations

Special Requirements for Electric Heating Equipment used in Hazardous Areas

Electric heating equipment can be economically designed and safely used in hazardous areas if the following special requirements are observed.

1. The surface temperature of the electric heating equipment cannot exceed the ignition temperature of the hazardous atmosphere. To insure that the proper heater has been selected, it is essential that the correct NEC Ignition Temperature Code be specified.

If the temperature code selected is too high, the electric heating system may operate above the ignition point of the application, creating a potentially hazardous condition.

2. All arc and spark-producing control devices must be isolated from the hazardous atmosphere. If it is not economically feasible to locate the control devices in the non-hazardous area, they must be housed in an enclosure that will withstand the pressure of a potential explosion from within the enclosure.
3. All electrical supply connections must be made according to the latest NEC and local code requirements for hazardous locations. This includes the requirement that conduit entering the enclosures must be provided with seals at the enclosure.

CLASS I - HAZARDOUS GAS ATMOSPHERES				CLASS I - HAZARDOUS GAS ATMOSPHERES			
Group	Material	Ignition Temp. °F	NEC Code	Group	Material	Ignition Temp. °F	NEC Code
A	Acetylene	581	305 T2	D	Methyl Isobutyl Ketone	840	448 T2
B	Acrolein (Inhibited)	428	220 T2D		2-Methyl-1-Propanol (Isobutyl Alcohol)	780	415 T2
	Butadiene	788	420 T2		Petroleum Naptha	550	288 T2A
	Ethylene Oxide	804	429 T2		Pyridine	900	482 T1
	Hydrogen	932	500 T1		Octanes	403	206 T3
	Propylene Oxide	840	449 T2		Pentanes	500	260 T2B
	Propyl Nitrate	347	175 T3B		1-Pentanol (Amyl Alcohol)	650	343 T2
C	Acetaldehyde	347	175 T3B		Propane	842	450 T1
	Allyl Alcohol	713	378 T2		1-Propanol (Propyl Alcohol)	775	412 T2
	Carbon Monoxide	1128	609 T1		2-Propanol (Isopropyl Alcohol)	750	399 T2
	Cyclopropane	928	498 T1		Propylene	851	455 T1
	Ethylene	842	450 T1		Styrene	914	490 T1
	Hydrogen Cyanide	1000	538 T1		Toluene	896	480 T1
	Hydrogen Sulfide	500	260 T2B		Vinyl Acetate	756	402 T2
	2-Nitropropane	802	428 T2		Vinyl Chloride	882	472 T1
	Tetrahydrofuran	610	321 T2		Xylenes	867- 984	463- 528 T1
D	Acetic Acid (Glacia)	867	463 T1	CLASS II - HAZARDOUS DUST ATMOSPHERES			
	Acetone	869	465 T1		Group	Ignition Temp. °F	NEC Code
	Ammonia, Anhydrous	1204	651 T1	E	Aluminum, A422 Flake	608	320 T2
	Benzene	928	498 T1		Calcium Silicide	1004	540 T1
	Butane	550	287 T2A		Manganese	464	240 T2C
	1-Butanol (Butyl Alcohol)	650	343 T2		Magnesium, Grade B, Milled	806	430 T2
	2-Butanol (Secondary Butyl Alcohol)	761	405 T2	F	Charcoal	356	180 T3A
	Ethane	882	472 T1		Coal, Kentucky Bituminous	356	180 T3A
	Ethanol (Ethyl Alcohol)	685	363 T2		Coal, Pittsburgh Experimental	338	170 T3B
	Ethyl Acetate	800	427 T2		Pitch, Petroleum	1166	630 T1
	Ethylene Dichloride	775	413 T2	G	Alkyl Ketone Dimer Sizing Compound	320	160 T3C
	Gasoline (56-60 Octane)	536	280 T2A		Corn	482	250 T2C
	Gasoline (100 Octane)	853	456 T1		Corn Starch, Modified	392	200 T3
	Heptanes	399	204 T3		Polyurethane Foam, Fire Retardant	734	390 T2
	Hexanes	437	235 T2D		Shellac	752	400 T2
	Isoprene	428	220 T2D		Soy Flour	374	190 T3A
	Isopropyl Ether	830	443 T2		Sugar, Powdered	698	370 T2
	Methane (Natural Gas)	900- 1170	482- 632 T1		Sulfur	428	220 T2D
	Methanol (Methyl Alcohol)	867	454 T1		Wheat	428	220 T2D
	3-Methyl-1-Butanol (Isoamyl Alcohol)	662	350 T2		Wood Flour	500	260 T2B
	Methyl Ethyl Ketone	759	404 T2				

The materials given are found in NFPA 497, 1991 and NFPA 325, 2001.

Comparison Chart

Only Indeeco offers a selection of explosion-proof heater constructions to meet your specific application.

ULTRA-SAFE™ EXP

Our most popular and versatile construction has a broad range of stock designs, special options and the industry's lowest Ignition Temperature Code rating, 320°F (160°C).



Features	ULTRA-SAFE™ EXP
Hazardous Location NEC Classifications	Class I, Divisions 1 and 2, Groups C and D Class II, Divisions 1 and 2, Groups E, F, and G Class 1, Zones 1 and 2, Groups IIB
Ignition Temperature Code	T3C 320°F (160°C)
KW Range	Up to 30 KW
Standard Built-in Overtemperature Protection	Dual overtemperature protection with automatic and manual reset thermal cutouts
Other Standard Built-in Controls	Controlling contactor, control circuit transformer
Standard Control Voltage	24V
Single Point Line Voltage Connection for Incoming Power	Yes
Optional Built-in Controls	
Thermostat	Yes
Disconnect Switch	Yes
Selector Switch	Yes
Manual Reset Cutout	Standard
"Heater On" Pilot Light	Yes
"Warning" Pilot Light	Yes
Control Circuit Transformer	Standard
Standard Construction	
Heater Assembly	Liquid-to-air heat exchanger, steel tube with aluminum fins, propylene glycol, immersion heater
Cabinet/Housing	Powder coated galvanized steel
NEMA 7, 9 Control Enclosure	Cast aluminum
Mounting Brackets	Wall, ceiling or pole mounting kits (optional)
Optional Constructions	
Dirty Duty Corrosion Resistant	Choice of 316SS Construction or Heresite® coating
Wet Location	Suitable for IP55 wet locations
50 Hertz Motor	Yes
Agency Approvals	CSA us



Comparison Chart

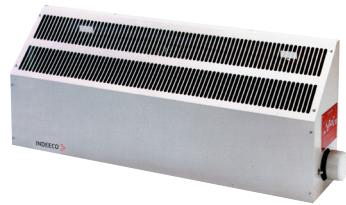
COMPACT

The industry's smallest and most economical design for Class I, Group D applications up to 12 KW.



Convector

Small, compact design with a wide range of optional built-in controls.

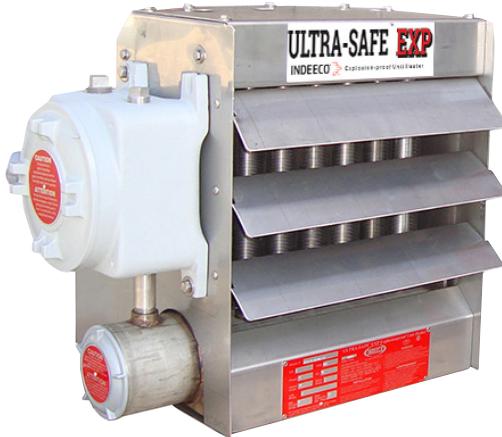


COMPACT	Convector
Class I, Divisions 1 and 2, Group D Class 1, Zones 1 and 2, Group IIA	Class I, Divisions 1 and 2, Groups B, C and D Class II, Divisions 1 and 2, Groups E, F, and G Class 1, Zones 1 and 2, Groups IIC
T3 392°F (200°C) (Varies with KW)	T3C 320°F (160°C) (Varies with classification)
Up to 12 KW	Up to 9.5 KW
Primary and secondary automatic reset cutouts with fan relay	Primary automatic reset cutout
Controlling contactor	None
120V	Maximum 277V
Separate 120V motor line required	Yes
Yes	Yes
No	No
No	No
Yes	No
No	No
No	No
No	Yes
Stainless steel finned tubular elements	Heater core enclosed in copper tube with large aluminum fins
Stainless steel	Powder coated galvanized steel
Cast aluminum	Cast aluminum
Swivel mounting bracket (standard)	Wall mounting bracket (standard)
Yes	Wet locations (Type 3) iridite coated elements
No	Wet locations (Type 3) iridite coated elements
No	N/A
^c CSA _{us} & ABS	^c CSA _{us} & ABS



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Ultra-Safe™ EXP UNIT HEATER



Indeeco's ULTRA-SAFE™ EXP explosion-proof unit heater is designed with both safety and versatility in mind. Unique ULTRA-SAFE™ EXP features include:

- Industry's Lowest Ignition Temperature Code Rating: T3C, 320°F (160°C)
- Dual Overtemperature Protection: With both automatic and manual reset overtemperature cutouts for additional safety.
- Optional wet location construction, which includes IP55 motor, type 4 outdoor rated enclosure and meets rain-tight requirements of UL 1004-1.
- Nontoxic Propylene Glycol Heat Transfer Fluid
- Low 70 PSIG Relief Valve Setting: This assures that in an emergency, the initial escaping vapor temperature remains below the 320°F (160°C) ignition temperature.
- Corrosion Resistant Options: Indeeco offers three constructions suitable for most applications.

Standard construction for use in dry non-corrosive areas includes: welded steel heat exchanger; powder-coated cabinet.

A 316 stainless steel construction suitable for Waste Water Treatment Plants includes: 316 stainless steel heat exchanger, headers and tubes with aluminum fins; stainless steel cabinet; corrosion resistant hardware.

Third construction is suitable for use in Chemical Plants where chlorides are present and includes: Heresite® coated heat exchanger, cabinet, fan blade; corrosion resistant hardware.

Applications

- Aircraft Hangars/Service Areas
- Chemical Storage/Handling Areas
- Coal Preparation Plants
- Compressor Stations
- Grain Elevators
- Oil Refineries and Rigs
- Paint Storage Areas
- Petrochemical Plants
- Sewage Pump Stations/Treatment Plants (Option C1 recommended)
- Spray Booths

Class I, Divisions 1 and 2, Groups C and D

Class II, Divisions 1 and 2, Groups E, F and G

Class I, Zones 1 and 2, Group IIB

Temperature Code T3C, 320°F (160°C)

Standard Construction Features

Heat Exchanger – Efficient liquid-to-air design utilizes an all welded steel headers and finned tube construction with spiral wound aluminum fins. Industrial grade Indeeco heating elements are immersed in a nontoxic, inhibited, propylene glycol heat transfer fluid that provides freeze protection down to -49°F (-45°C). The heat exchanger is hydrostatically tested at 350 psig. A pressure relief valve provides excess pressure protection and is set at 70 psig.

Fan Motor Assembly – Consists of an explosion-proof motor fitted with an aluminum fan blade. The motor has double-shielded, permanently lubricated ball bearings and automatic reset line breaking thermal overload protection. Motors furnished on standard units operate at line voltage and are prewired to the control enclosure so separate field wiring to the motor is not required. The standard motor is rated for

Class I, Groups C and D, Class II, Groups F and G. The minimum operating temperature is -14°F (-25°C) and the minimum storage temperature is -49°F (-45°C). Optional motor ratings are described on page 9.

Cabinet/Louvers – Industrial grade, corrosion resistant construction fabricated from beige powder coated 14-gauge galvanized steel. The adjustable louvers have minimum opening safety stops.

Controls – Factory mounted on the unit heater. Standard built-in controls include automatic and manual reset overtemperature cutouts, controlling magnetic contactor, and 24-volt control circuit transformer housed in a NEMA 7, 9 cast aluminum enclosure.



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Ultra-Safe™ EXP UNIT HEATER

Factory Built-in Options

Code	Option	Description	Availability Code (2)
C1	316 Stainless Steel Corrosion-Resistant Construction (Waste Water Treatment Plants)	316 Stainless steel heat exchanger with aluminum fins, 316 stainless steel cabinet; aluminum fan blade; cast aluminum NEMA 7, 9 control enclosure; corrosion-resistant hardware; corrosion-resistant protective coated motor, which has passed the ASTM B117 salt-spray test.	C
C2	Dirty Duty Corrosion-Resistant Construction (Chemical Plants)	Heresite® coated heat exchanger, cabinet and fan blade; cast aluminum NEMA 7, 9 control enclosure; corrosion-resistant hardware; corrosion-resistant protective coated motor which has passed the ASTM B117 salt-spray test.	C
D	Disconnect Switch	Factory installed on the unit heater above the control enclosure. This is an inexpensive and positive way to meet NEC/CEC requirements for a disconnecting means within sight of the heater.	AS
E*	Group E (Metal Dust) Construction	Class II, Group E (Metal Dust) Construction Temperature Code T3C, 320°F (160°C)	C
K	“Warning” Pilot Light	Indicates when the thermal cutouts have tripped and the unit heater needs servicing.	AS
L	“Heater On” Pilot Light	Indicates when the electric heating elements are energized.	AS
M	Manual Reset Thermal Cutout with Backup Contactor	A pilot duty manual reset thermal cutout with a backup contactor is provided for independent secondary over-temperature protection. This option cannot be provided if option Code S or V are also specified.	AS
S	Auto/Fan Selector Switch	A two-position switch wired to the control circuit for auto (automatic heat) and fan only control. This selector switch cannot be provided if option Code M or V are also specified.	AS
S1	Built-In Controls for Remote Auto/Fan Selector Switch	Unit is prewired for field addition of remote auto/fan selector switch. This option cannot be provided if Code M or V are also specified.	AS
T	Adjustable Thermostat	Factory installed and prewired to the control enclosure. Thermostat is adjustable from 50° to 90°F (10° to 32°C) range.	AS
T1	Adjustable Thermostat for Wet Locations	Factory installed and prewired to the control enclosure. Thermostat is adjustable from 40° to 80°F (5° to 25°C) range. Can be specified for all constructions.	AS
V	120 Volt Control Circuit	Can be provided when required for special external thermostat circuit. This option cannot be provided if option Code S or M are also specified. Nor can both K and L be specified.	AS
W	Wet Location Construction Features – IP55	Unit provided with components suitable for IP55 wet locations. Requires dirty duty corrosion-resistant or 316 stainless steel corrosion-resistance construction option.	AS

(2) AS = Assembly Stock, C = Custom. Assembly Stock heaters ordered with custom options are subject to longer delivery.

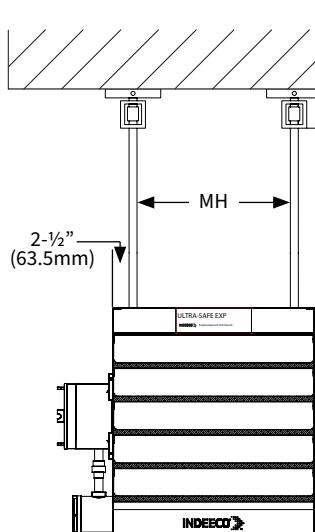
* Code E cannot be selected when selecting Code W.

Ultra-Safe™ EXP UNIT HEATER

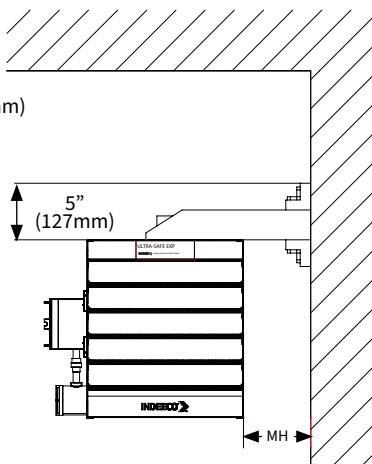
Accessory Items

ULTRA-SAFE™ EXP Heater Mounting Kits

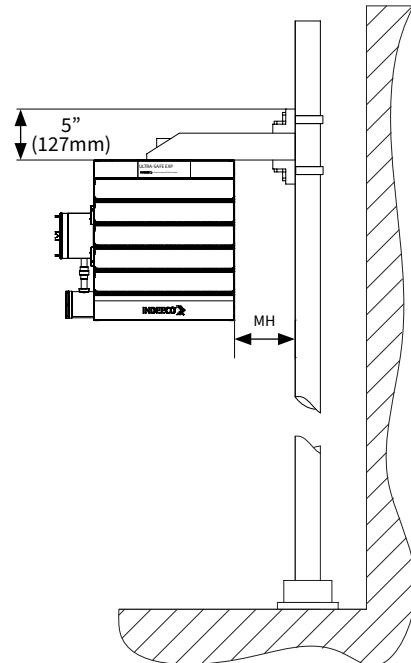
These are available for ceiling, wall and pole mounting configurations as described below. Specify type required and catalog number at time of order entry.



Ceiling Mounting Kit



Wall Mounting Kit



Pole Mounting Kit

Size	MH In. (mm)	MW In. (mm)
1	11.063 (281)	9 (228.6)
2	15.063 (382.6)	7 (177.8)
3	19.063 (484.2)	5 (127)

Unit Heater Mounting Kits (One kit required per heater) Standard Mounting Kits for use in most applications

Catalog Number	Description	Availability Code (2)
1022451	Ceiling Mounting Kit, for Frame Size 1, 2, 3	AS
1022454	Wall Mounting Kit, for Frame Size 1, 2, 3	
1022457	Pole Mounting Kit, for Frame Size 1, 2, 3	

Optional Mounting Kits for Option C1 or C2 heaters

Catalog Number	Description	Availability Code (2)
1022451-S	Corrosion Resistant Ceiling Mounting Kit, for Frame Size 1, 2, 3	AS
1022454-S	Corrosion Resistant Wall Mounting Kit, for Frame Size 1, 2, 3	
1022457-S	Corrosion Resistant Pole Mounting Kit, for Frame Size 1, 2, 3	

(2) AS = Assembly Stock, C = Custom. Assembly Stock heaters ordered with custom options are subject to longer delivery.



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Ultra-Safe™ EXP UNIT HEATER

Accessory Remote Thermostat

Catalog Number	Switch Type	Description	Type	Ratings	Temp. Range °F (°C)	Availability Code
1007002	Bimetal	Class I, Div. 1, Groups C & D Class II, Div. 1, Groups E, F, & G	SPDT	125-277V, 22A	50-90 (10-32)	AS
1024754	Bulb and Capillary with Internal Set Point Adjustment	Class I, Div. 1, Groups B, C & D Class II, Div. 1, Groups E, F, & G	SPDT	120-240V, 25A 277V, 22A	40-120 (5-49)	
1025396	Bulb and Capillary with Internal Set Point Adjustment	Corrosion-Resistant Class I, Div. 1, Groups B, C, & D Class II, Div. 1, Groups E, F & G	SPST	120-240V, 25A 277V, 22A	40-120 (5-49)	
1030790	Bimetal	Class I, Div. 1, Groups C & D Class II, Div. 1, Groups E, F, & G Class III IP66, Type 4	SPDT	480V, 22A	40-80 (5-25)	AS

Remote Fan Switch

Catalog Number	Switch Type	Description	Hubs	Ratings	Availability Code
1001744	2-Position	Class I, Div. 1, Groups C & D Class II, Div. 1, Groups E, F, & G Class III	(2) 3/4" NPT Hubs	120/277V 30A	AS
1031042	2-Position	Class I, Div. 1, Groups C & D Class II, Div. 1, Groups E, F, & G Class III NEMA 4X	(2) 3/4" NPT Hubs	110V 6A	

Ultra-Safe™ EXP UNIT HEATER

Dimensions, Airflows and Weights

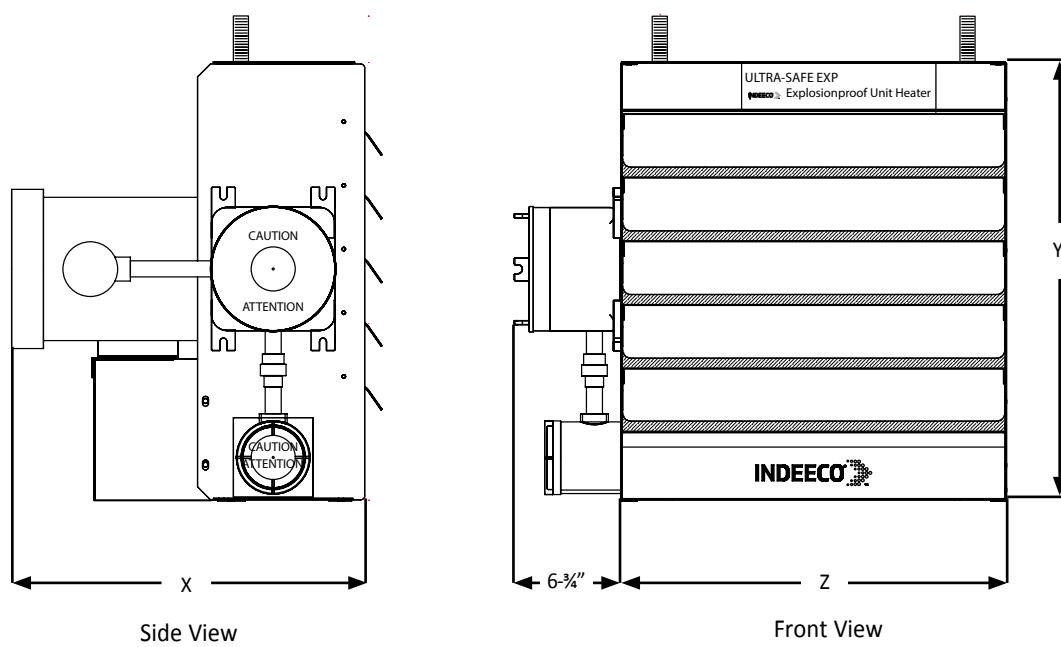
Frame Size		Size 1	Size 2	Size 3
Overall Heater Dimensions	'X' In. (mm)	21.75 (552.45)	21.75 (552.45)	22.75 (577.85)
	'Y' In. (mm)	19.375 (492.125)	23.375 (593.725)	27.375 (695.325)
	'Z' In. (mm)	16.063 (408)	20.188 (512.775)	24.188 (614.375)
Weight	Net Lbs. (kgs)	110 (49.89)	150 (68.03)	190 (86.18)
	Shipping Lbs (kgs)	130 (58.96)	169 (76.65)	216 (97.97)

60 Hertz Heaters

KW Range	3 - 5	7.5 - 10	15	20	25	30
Airflow Characteristics	Air Volume CFM (cubic meter/hr.)	650 (1104)	850 (1444)	1800 (3058)	3110 (5283)	3850 (6541)
	Air Throw Feet (m)	15 (4.5)	25 (7.6)	45 (13.7)	65 (19.8)	75 (22.8)
Motor/Fan	RPM	1725				
	HP	1/4			1/2	
	Fan Blade Dia. In. (mm)	12 (304.8)	16 (406.4)	20 (508)		

50 Hertz Heaters

KW Range	2.5 - 4.2	6.3 - 8.4	12.5	16.7	21 - 25
Airflow Characteristics	Air Volume CFM (cubic meter/hr.)	550 (934)	700 (1189)	1500 (2549)	2600 (4417)
	Air Throw Feet (m)	13 (4)	22 (7)	39 (12)	57 (17)
Motor/Fan	RPM	1438			
	HP	1/4			1/2
	Fan Blade Dia. In. (mm)	12 (304.8)	16 (406.4)	20 (508)	





Ultra-Safe™ EXP UNIT HEATER

ULTRA-SAFE™ EXP Unit Heater Listing 60 Hz

Class I, Divisions 1 and 2, Groups C and D
 Class II, Divisions 1 and 2, Groups F and G
 Class I, Zones 1 and 2, Group IIB
 Temperature Code T3C, 320°F (160°C)



KW	Volts	Phase	Total Amps (1)	Frame Size	Approximate Air Temperature Rise °F (°C)	Catalog Number	Availability (2)
3	208	1	17	1	15 (8)	233-FA-0036C	AS
	240	1	15	1	15 (8)	233-FA-0036J	
	208	3	10	1	15 (8)	233-FA-0036D	
	240	3	9	1	15 (8)	233-FA-0036K	
	480	3	5	1	15 (8)	233-FA-0036U	
	600	3	4	1	15 (8)	233-FA-0036Z	
5	208	1	26	1	25 (13)	233-FA-0056C	AS
	240	1	23	1	25 (13)	233-FA-0056J	
	208	3	16	1	25 (13)	233-FA-0056D	
	240	3	14	1	25 (13)	233-FA-0056K	
	480	3	7	1	25 (13)	233-FA-0056U	
	600	3	6	1	25 (13)	233-FA-0056Z	
7.5	208	1	38	1	28 (16)	233-FA-0086C	AS
	240	1	34	1	28 (16)	233-FA-0086J	
	208	3	23	1	28 (16)	233-FA-0086D	
	240	3	20	1	28 (16)	233-FA-0086K	
	480	3	10	1	28 (16)	233-FA-0086U	
	600	3	9	1	28 (16)	233-FA-0086Z	
10	240	1	44	1	38 (21)	233-FA-0106J	AS
	208	3	30	1	38 (21)	233-FA-0106D	
	240	3	26	1	38 (21)	233-FA-0106K	
	480	3	13	1	38 (21)	233-FA-0106U	
	600	3	11	1	38 (21)	233-FA-0106Z	
15	208	3	44	2	27 (15)	233-FB-0156D	AS
	240	3	38	2	27 (15)	233-FB-0156K	
	480	3	19	2	27 (15)	233-FB-0156U	
	600	3	16	2	27 (15)	233-FB-0156Z	
20	480	3	25	2	35 (19)	233-FB-0206U	AS
	600	3	21	2	35 (19)	233-FB-0206Z	
25	480	3	31	3	26 (14)	233-FC-0256U	AS
	600	3	25	3	26 (14)	233-FC-0256Z	
30	480	3	37	3	25 (13)	233-FC-0306U	AS
	600	3	30	3	25 (13)	233-FC-0306Z	

(1) Total Amps = Heating element amps and motor amps.

(2) AS = Assembly Stock, C = Custom. Assembly Stock heaters ordered with custom options are subject to longer delivery.

Ultra-Safe™ EXP UNIT HEATER

ULTRA-SAFE™ EXP Unit Heater Listing 50 Hz

Class I, Divisions 1 and 2, Groups C and D
 Class II, Divisions 1 and 2, Groups F and G
 Class I, Zones 1 and 2, Group IIB
 Temperature Code T3C, 320°F (160°C)



KW	Volts	Phase	Total Amps (1)	Frame Size	Approximate Air Temperature Rise °F (°C)	Catalog Number	Availability (2)
2.5	220	1	14	1	14 (8)	233-FA-0036E	C
	220	3	9	1	14 (8)	233-FA-0036F	
	380	3	6	1	14 (8)	233-FA-0036G	
	400	3	6	1	14 (8)	233-FA-0036H	
	415	3	5	1	14 (8)	233-FA-0036I	
4.2	220	1	21	1	24 (13)	233-FA-0056E	C
	220	3	13	1	24 (13)	233-FA-0056F	
	380	3	9	1	24 (13)	233-FA-0056G	
	400	3	8	1	24 (13)	233-FA-0056H	
	415	3	7	1	24 (13)	233-FA-0056I	
6.3	220	1	31	1	28 (16)	233-FA-0076E	C
	220	3	19	1	28 (16)	233-FA-0076F	
	380	3	12	1	28 (16)	233-FA-0076G	
	400	3	11	1	28 (16)	233-FA-0076H	
	415	3	10	1	28 (16)	233-FA-0076I	
8.4	220	1	40	1	38 (21)	233-FA-0096E	C
	220	3	24	1	38 (21)	233-FA-0096F	
	380	3	15	1	38 (21)	233-FA-0096G	
	400	3	13	1	38 (21)	233-FA-0096H	
	415	3	13	1	38 (21)	233-FA-0096I	
12.5	220	3	35	2	26 (14)	233-FB-0136F	C
	380	3	21	2	26 (14)	233-FB-0136G	
	400	3	19	2	26 (14)	233-FB-0136H	
	415	3	18	2	26 (14)	233-FB-0136I	
16.7	220	3	46	2	35 (19)	233-FB-0176F	C
	380	3	28	2	35 (19)	233-FB-0176G	
	400	3	25	2	35 (19)	233-FB-0176H	
	415	3	24	2	35 (19)	233-FB-0176I	
21	380	3	33	3	26 (14)	233-FC-0216G	C
	400	3	32	3	26 (14)	233-FC-0216H	
	415	3	31	3	26 (14)	233-FC-0216I	
25	380	3	39	3	30 (17)	233-FC-0256G	C
	400	3	37	3	30 (17)	233-FC-0256H	
	415	3	36	3	30 (17)	233-FC-0256I	

(1) Total Amps = Heating element amps and motor amps.

(2) AS = Assembly Stock, C = Custom. Assembly Stock heaters ordered with custom options are subject to longer delivery.



[Click Here for Quote!](#)

Compact Unit Heater



Applications

- Chemical Storage/
Handling Areas
- Compressor Stations
- Marine and Offshore
- Oil Platforms and Refineries
- Sewage/Wastewater
Treatment Plants
- Spray Booths

Class I, Divisions 1 and 2, Group D
Class I, Zones 1 and 2, Group IIA

Indeeco's COMPACT explosion-proof unit heater is designed with both size and economy in mind. COMPACT advantages and unique features include:

- Compact Size: This small design is only 13 inches wide, which makes it ideal for applications where limited space is available.
- Low Cost: The COMPACT design offers the most economical solution for heating small Class I, Group D hazardous areas. It is a cost effective alternative to the use of explosion-proof convection heaters.
- Redundant Overtemperature Protection: Primary and secondary automatic reset thermal cutouts for additional safety.
- Stainless Steel Construction: Provides superior corrosion resistant protection. Optional Dirty Duty construction adds polyester powder coating to all aluminum parts for use in corrosive applications.
- Optional Marine Duty Construction: The COMPACT design is ideal for shipboard use where size, weight and corrosion resistant construction are critical.

Standard Construction Features

Heating Elements – Industrial grade, Type 304 stainless steel finned tubular heating elements are manufactured by Indeeco.

Terminal Enclosure – A NEMA 7, 9 cast aluminum enclosure with a threaded bottom cover permits easy access to the built-in controls from underneath the heater.

Housing – Round, 16-gauge stainless steel shroud.

Grilles – An adjustable stainless steel louvered outlet grille directs airflow 45° up or down and a heavy gauge stainless steel rear grille protects against accidental contact with the fan blade.

Stainless Steel Swivel Mounting Bracket – Supplied as standard with all COMPACT explosion-proof unit heaters. This multi-purpose bracket can be used for either wall or ceiling mounting.

Built-In Controls – Include primary and secondary automatic reset overtemperature cutouts, controlling contactor, and a time delay relay which keeps the fan running to cool the heating elements after they have been de-energized.

Fan Motor Assembly – Consists of a 120-volt, 1-phase 60 hertz motor fitted with an aluminum fan blade. The totally enclosed motor is UL Listed for Class I, Group D applications and includes permanently lubricated ball bearings and built-in thermal overload protection. The motor is factory wired into the enclosure to reduce field wiring, but requires a separate 120-volt power supply.

Compact UNIT HEATER

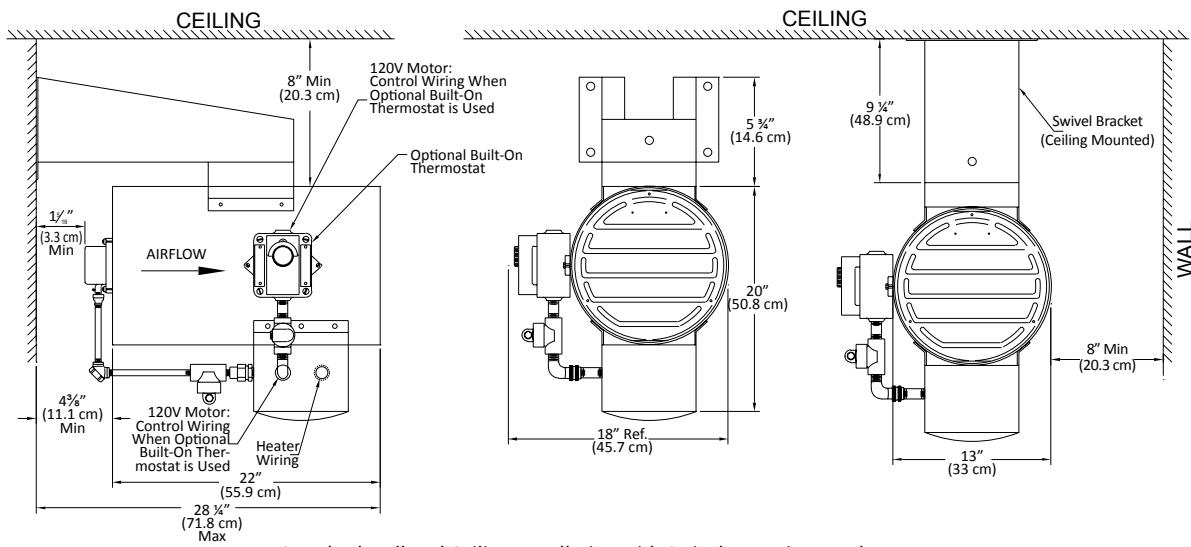
Custom Options

Code	Option	Description	Availability Code (2)
C	Dirty Duty Corrosion Resistant Construction	Includes polyester powder coated fan blade, wiring conduit and fittings, NEMA 4X, 7, 9 enclosure.	C
CM	Marine Duty Construction	Dirty Duty Construction with manual reset thermal cutout. Meets U.S. Coast Guard requirements per 46CFR-111.87 and is ABS Approved	C
M	Manual Reset Cutout	Can be specified to replace secondary automatic cutout.	C
T	Adjustable Thermostat	Factory installed and prewired to the control enclosure. Thermostat is adjustable from 50° to 90°F (10° to 32°C) range.	C

(2) AS = Assembly Stock, C = Custom Assembly Stock heaters ordered with custom options are subject to longer delivery.

Dimensions, Airflows and Weights

KW		3	5	7	10	12
Ignition Temperature Code		T3	T2C	T2	T1	T1
Approximate Air Temperature Rise °F (°C)		9 (5)	15 (8)	22 (12)	31 (17)	37 (21)
Airflow Characteristics	Air Volume CFM (cubic meters/hr)	1050 (1784)	1050 (1784)	1050 (1784)	1050 (1784)	1050 (1784)
	Air Throw Feet (m)	25 (8)	25 (8)	25 (8)	25 (8)	25 (8)
	Outlet Velocity FPM (meters/min)	1140 (348)	1140 (348)	1140 (348)	1140 (348)	1140 (348)
Motor/Fan	RPM	1725	1725	1725	1725	1725
	HP	1/6	1/6	1/6	1/6	1/6
	Fan Blade Dia. Inch (cm)			12 (31)		
Weight	Net Lbs (kgs)			96 (44)		
	Shipping Lbs (kgs)			110 (50)		



Compact UNIT HEATER

COMPACT Unit Heater Listing

Class I, Divisions 1 and 2, Group D
Class I, Zones 1 and 2, Group IIA

Ignition Temperature Code °F (°C)	KW	Volts	Phase	Heater Amps (1)	Catalog Number	Availability Code (2)
T3 392 (200)	3	208	1	14.5	236-F01T-0037C-7300	C
		240	1	12.5	236-F01T-0037J-7301	C
		480	1	6.3	236-F01T-0037T-7302	C
		208	3	8.4	236-F01T-0037D-7303	C
		240	3	7.3	236-F01T-0037K-7304	C
		480	3	3.7	236-F01T-0037U-7305	C
		600	3	2.9	236-F01T-0037Z-7306	C
T2C 446 (230)	5	208	1	24.1	236-F01T-0055C-7307	C
		240	1	20.9	236-F01T-0055J-7308	C
		480	1	10.5	236-F01T-0055T-7309	C
		208	3	13.9	236-F01T-0055D-7310	C
		240	3	12.1	236-F01T-0055K-7311	C
		480	3	8.1	236-F01T-0055U-7312	C
		600	3	4.9	236-F01T-0055Z-7313	C
T2 572 (300)	7	208	1	33.7	236-F01T-0072C-7314	C
		240	1	29.2	236-F01T-0072J-7315	C
		480	1	14.6	236-F01T-0072T-7316	C
		208	3	19.5	236-F01T-0072D-7317	C
		240	3	16.9	236-F01T-0072K-7318	C
		480	3	8.5	236-F01T-0072U-7319	C
		600	3	6.8	236-F01T-0072Z-7320	C
T1 842 (450)	10	240	1	41.7	236-F01T-0101J-7321	C
		480	1	20.9	236-F01T-0101T-7322	C
		208	3	27.8	236-F01T-0101D-7323	C
		240	3	24.1	236-F01T-0101K-7324	C
		480	3	12.1	236-F01T-0101U-7325	C
T1 842 (450)	12	600	3	9.7	236-F01T-0101Z-7326	C
		480	1	25.0	236-F01T-0121T-7327	C
		240	3	29.0	236-F01T-0121K-7328	C
		480	3	14.5	236-F01T-0121U-7329	C
		600	3	11.6	236-F01T-0121Z-7330	C



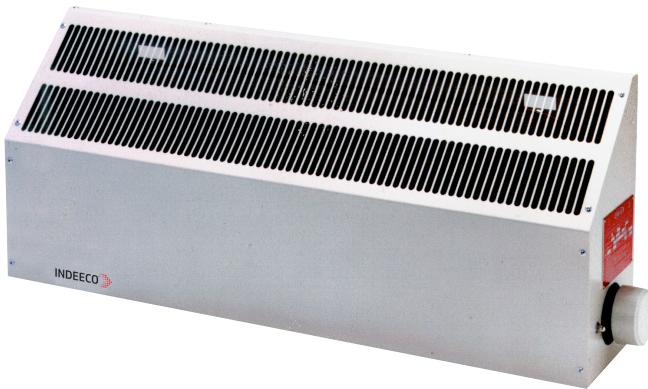
(1) The amps shown are for the heating elements only. The 120V, 1 Ph 60 Hz motor draws 3.8 amps and requires a separate 120V power supply.

(2) Availability Code: C = Custom

Accessory Remote Thermostat

Catalog Number	Switch Type	Description	Type	Ratings	Temp. Range °F (°C)	Availability Code
1007002	Bimetal	Class 1, Div. 1, Groups C & D Class II, Div. 1, Groups E, F, & G	SPDT	125-277V, 22A	50-90 (10-32)	AS
1024754	Bulb and Capillary with Internal Set Point Adjustment	Class 1, Div. 1, Groups B, C & D Class II, Div. 1, Groups E, F, & G	SPDT	120-240V, 25A 277V, 22A	40-120 (5-49)	
1025396	Bulb and Capillary with Internal Set Point Adjustment	Corrosion-Resistant Class 1, Div. 1, Groups B, C, & D Class II, Div. 1, Groups E, F & G	SPST	120-240V, 25A 277V, 22A	40-120 (5-49)	

Convector



Class I, Divisions 1 and 2, Groups B, C and D
Class II, Divisions 1 and 2, Groups E, F and G
Class I, Zones 1 and 2, Groups IIB and H2

Applications

- Battery Storage Areas
- Chemical Plants
- Coal Handling Facilities
- Dry Cleaning Plants
- Gasoline Fueling/Storage Areas
- Grain Elevators
- Oil Refineries
- Paint Spraying/Storage Areas
- Petrochemical Plants

Indeeco's explosion-proof convector is designed to provide a heavy duty and corrosion resistant heat source. Features include:

- Wide Selection of Sizes: Four compact sizes to fit any space with ratings from 500 to 9,500 watts.
- Sloped Top Cabinet: Prevents objects from being set on top of the convector, which can restrict airflow and cause overheating.
- Single and Three-Phase: Unique design provides single and balanced three-phase loads in a single element.
- Gas and Dust Atmospheres: Three listings cover the entire field, two for hazardous gases and vapors and one for dust particles.
- Wet Locations: All unit sizes available with iridite-coated elements and powder-coated frames for NEMA 3 wet locations.

Standard Construction Features

Element – Grade A Nickel-Chromium heating coils are insulated with ceramics and magnesium oxide from the copper heater tube and fitted with large aluminum fins locked in place.

Cabinet – Heavy gauge galvanized steel cabinet is painted with a beige powder coat for durability. Cabinet should be mounted at least 6 inches (152 mm) above the floor. Factory-furnished wall brackets make installation easy.

Thermal Protection – A linear limit, automatic reset thermal cutout is built into every unit.

Complete Electrical Package – For larger single-phase and all three-phase units, a built-on contactor and transformer option package are available.

Convector

Electrical Package Options

All single-phase heaters rated over 22 amps or 277 volts and all three-phase heaters require a magnetic contactor. Some electrical combinations will also require a control transformer.

To simplify field installation, these accessories are factory-mounted on the heater cabinet and factory pre-wired (not available on Size 1 convectors).

Code	Option	Description	Availability Code (2)
B2	Electric Control Option (1) (without thermostat)	Classes I and II, Groups B, C, E, D, F and G includes contactor and transformer (as required). Required for all three-phase and single-phase heaters over 22 amps or 277 volts	AS
B2S1	Thermostat & Controls (1)	Classes I and II, Groups C, D, E, F and G includes thermostat, contactor and transformer (as required).	AS
B3	Thermostat & Controls (Group B) (1)	Classes I and II, Groups B, C, D, E, F and G includes thermostat, contactor and transformer (as required). Thermostat has internal set point.	AS
S1	Thermostat Only (1)	Classes I and II, Groups C, D, E, F and G single-phase heaters rated up to 22 amps at 120-277 volts. Use remote room thermostat Catalog Number 1007002 for Size 1 convectors.	AS
S2	Thermostat Only (Group B) (1)	Classes I and II, Groups B, C, D, E, F and G single-phase heaters rated up to 22 amps at 120-277 volts. Thermostat has internal set point. Use remote room thermostat Catalog Number 1024754 for Size 1 convectors.	AS

(1) These options are not available on Size 1 Convectors.

Custom Option

Code	Option	Description	Availability Code (2)
C1	Wet Locations	Type 3 rated construction. Includes Iridite coated element assembly and gasketed terminal box. Not available with options B2/S1, S1, or S2.	C
C2	Corrosive-Resistant Stainless Steel Construction	Type 3 rated construction with addition of stainless steel cabinet. Includes Iridite coated element assembly and gasketed terminal box. Not available with options B2/S1, S1, or S2. ONLY the cabinet is upgraded to stainless steel.	C

(2) AS = Assembly Stock, C = Custom. Assembly Stock heaters ordered with custom options are subject to longer delivery.

Accessory Remote Thermostat

Catalog Number	Switch Type	Description	Type	Ratings	Temp. Range °F (°C)	Availability Code
1007002	Bimetal	Class 1, Div. 1, Groups C & D Class II, Div. 1, Groups E, F, & G	SPDT	125-277V, 22A	50-90 (10-32)	AS
1024754	Bulb and Capillary with Internal Set Point Adjustment	Class 1, Div. 1, Groups B, C & D Class II, Div. 1, Groups E, F, & G	SPDT	120-240V, 25A 277V, 22A	40-120 (5-49)	
1025396	Bulb and Capillary with Internal Set Point Adjustment	Corrosion-Resistant Class 1, Div. 1, Groups B, C, & D Class II, Div. 1, Groups E, F & G	SPST	120-240V, 25A 277V, 22A	40-120 (5-49)	

Convector

**Class I, Divisions 1 & 2, Groups B, C & D
Ignition Temperature Code T3A, 356°F (180°C)**
Class I, Zones 1 and 2 Groups IIB + H2

Use these heaters when ordering heaters without optional built-on controls

KW	Volts (1)	Phase	Total Amps	Unit Size	Catalog Number	Availability Code (3)	Optional Built-on Controls	
							Controls Only	Thermostat Only (3) or Thermostat with Controls
0.5	120	1	4.2	1	254-F0610052B		N/A	1024754
	208	1	2.4		254-F0610052C		N/A	1024754
	240	1	2.1		254-F0610052J		N/A	1024754
	277	1	1.8		254-F0610052N		N/A	1024754
1.4	120	1	11.7	2	254-F0620142B		N/R	S2
	208	1	6.7		254-F0620142C		N/R	S2
	240	1	5.8		254-F0620142J		N/R	S2
	277	1	5.1		254-F0620142N		N/R	S2
	347	1	4.0		254-F0620142I		B2	B3
2.3	120	1	19.2	3	254-F0630232B		N/R	S2
	208	1	11.1		254-F0630232C		N/R	S2
	208	3	6.4		254-F0630232D		B2	B3
	240	1	9.6		254-F0630232J		N/R	S2
	277	1	8.3		254-F0630232N		N/R	S2
	347	1	6.6		254-F0630232I		B2	B3
	480	3	2.8		254-F0630232U		B2	B3
	600	3	2.2		254-F0630232Z		B2	B3
3.2	208	1	15.4	4	254-F0640322C		N/R	S2
	208	3	8.9		254-F0640322D		B2	B3
	240	1	13.3		254-F0640322J		N/R	S2
	277	1	11.6		254-F0640322N		N/R	S2
	347	1	9.2		254-F0640322I		B2	B3
	480	3	3.8		254-F0640322U		B2	B3
	600	3	3.1		254-F0640322Z		B2	B3
5.0	208	3	13.9	4	254-F0640502D		B2	B3
	240	1	20.8		254-F0640502J		N/R	S2
	277	1	18.1		254-F0640502N		N/R	S2
	347	1	14.4		254-F0640502I		B2	B3
	480	3	6.0		254-F0640502U		B2	B3
	600	3	4.8		254-F0640502Z		B2	B3

(1) Convektors are 60/50 Hz rated

(2) AS = Assembly Stock, AS listed heaters ordered with custom (C) features are subject to longer lead times.

(3) Thermostat only is load carrying or remote.

AS

Convector

Class I, Divisions 1 & 2, Groups C & D

Class I, Zones 1 and 2 Groups IIB

Ignition Temperature Code T3A, 356°F (180°C)

KW	Volts (1)	Phase	Total Amps	Unit Size	Catalog Number	Availability Code (3)	Optional Built-on Controls	
							Controls Only	Thermostat Only (3) or Thermostat with Controls
0.5	120	1	4.2	1	254-F0610053B		N/A	1007002
	208	1	2.4		254-F0610053C		N/A	1007002
	240	1	2.1		254-F0610053J		N/A	1007002
	277	1	1.8		254-F0610053N		N/A	1007002
1.4	120	1	11.7	2	254-F0620143B		N/R	S1
	208	1	6.7		254-F0620143C		N/R	S1
	240	1	5.8		254-F0620143J		N/R	S1
	277	1	5.1		254-F0620143N		N/R	S1
	347	1	4.0		254-F0620143I		B2	B2S1
2.3	120	1	19.2	3	254-F0630233B		N/R	S1
	208	1	11.1		254-F0630233C		N/R	S1
	208	3	6.4		254-F0630233D		B2	B2S1
	240	1	9.6		254-F0630233J		N/R	S1
	277	1	8.3		254-F0630233N		N/R	S1
	347	1	6.6		254-F0630233I		B2	B2S1
	480	3	2.8		254-F0630233U		B2	B2S1
	600	3	2.2		254-F0630233Z		B2	B2S1
3.2	208	1	15.4	4	254-F0640323C		N/R	S1
	208	3	8.9		254-F0640323D		B2	B2S1
	240	1	13.3		254-F0640323J		N/R	S1
	277	1	11.6		254-F0640323N		N/R	S1
	347	1	9.2		254-F0640323I		B2	B2S1
	480	3	3.8		254-F0640323U		B2	B2S1
	600	3	3.1		254-F0640323Z		B2	B2S1
5.0	208	3	13.9	4	254-F0640503D		B2	B2S1
	240	1	20.8		254-F0640503J		N/R	S1
	277	1	18.1		254-F0640503N		N/R	S1
	347	1	14.4		254-F0640503I		B2	B2S1
	480	3	6.0		254-F0640503U		B2	B2S1
	600	3	4.8		254-F0640503Z		B2	B2S1

AS

(1) Convektors are 60/50 Hz rated

(2) AS = Assembly Stock, AS listed heaters ordered with custom (C) features are subject to longer lead times.

(3) Thermostat only is load carrying or remote.

Convector

Class I, Divisions 1 & 2, Groups B, C & D
Class II, Divisions 1 & 2, Groups E, F & G
Ignition Temperature Code T3C, 320°F (160°C)

KW	Volts (1)	Phase	Total Amps	Unit Size	Catalog Number	Availability Code (3)	Optional Built-on Controls	
							Controls Only	Thermostat Only (3) or Thermostat with Controls
0.5	120	1	4.2	1	254-F0810054B	AS	N/A	1007002
	208	1	2.4		254-F0810054C		N/A	1007002
	240	1	2.1		254-F0810054J		N/A	1007002
	277	1	1.8		254-F0810054N		N/A	1007002
1.0	120	1	8.3	2	254-F0820104B		N/R	S1
	208	1	4.8		254-F0820104C		N/R	S1
	240	1	4.2		254-F0820104J		N/R	S1
	277	1	3.6		254-F0820104N		N/R	S1
	347	1	2.9		254-F0820104I		B2	B2S1
1.7	120	1	14.2	3	254-F0830174B	AS	N/R	S1
	208	1	8.2		254-F0830174C		N/R	S1
	208	3	4.7		254-F0830174D		B2	B2S1
	240	1	7.1		254-F0830174J		N/R	S1
	277	1	6.1		254-F0830174N		N/R	S1
	347	1	4.9		254-F0830174I		B2	B2S1
	480	3	2		254-F0830174U		B2	B2S1
	600	3	1.6		254-F0830174Z		B2	B2S1
3.2	208	1	15.4	4	254-F0840324C	AS	N/R	S1
	208	3	8.9		254-F0840324D		B2	B2S1
	240	1	13.3		254-F0840324J		N/R	S1
	277	1	11.6		254-F0840324N		N/R	S1
	347	1	9.2		254-F0840324I		B2	B2S1
	480	3	3.8		254-F0840324U		B2	B2S1
	600	3	3.1		254-F0840324Z		B2	B2S1

(1) Convektors are 60/50 Hz rated

(2) AS = Assembly Stock, AS listed heaters ordered with custom (C) features are subject to longer lead times.

(3) Thermostat only is load carrying or remote.

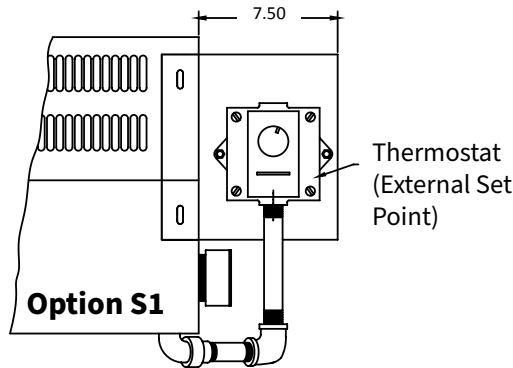
Accessory Remote Thermostat

Catalog Number	Switch Type	Description	Type	Ratings	Temp. Range °F (°C)	Availability Code
1007002	Bimetal	Class I, Div. 1, Groups C & D Class II, Div. 1, Groups E, F, & G	SPDT	125-277V, 22A	50-90 (10-32)	AS
1024754	Bulb and Capillary with Internal Set Point Adjustment	Class I, Div. 1, Groups B, C & D Class II, Div. 1, Groups E, F, & G	SPDT	120-240V, 25A 277V, 22A	40-120 (5-49)	
1025396	Bulb and Capillary with Internal Set Point Adjustment	Corrosion-Resistant Class I, Div. 1, Groups B, C, & D Class II, Div. 1, Groups E, F & G	SPST	120-240V, 25A 277V, 22A	40-120 (5-49)	

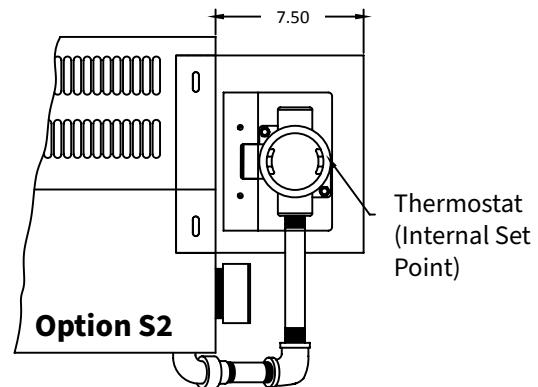


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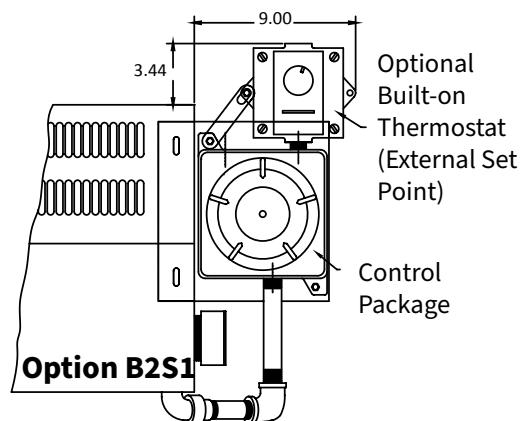
Convector



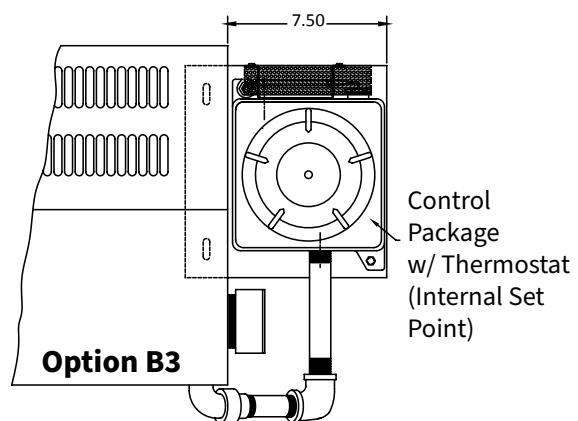
Thermostat is rated for Class I, Groups C and D
Class II Groups E, F and G



Thermostat is rated for Class I, Groups B, C and D
Class II Groups E, F and G



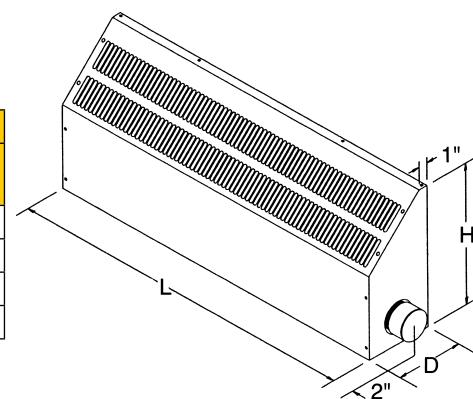
Thermostat is rated for Class I, Groups C and D
Class II Groups E, F and G



Thermostat is rated for Class I, Groups B, C and D
Class II Groups E, F and G

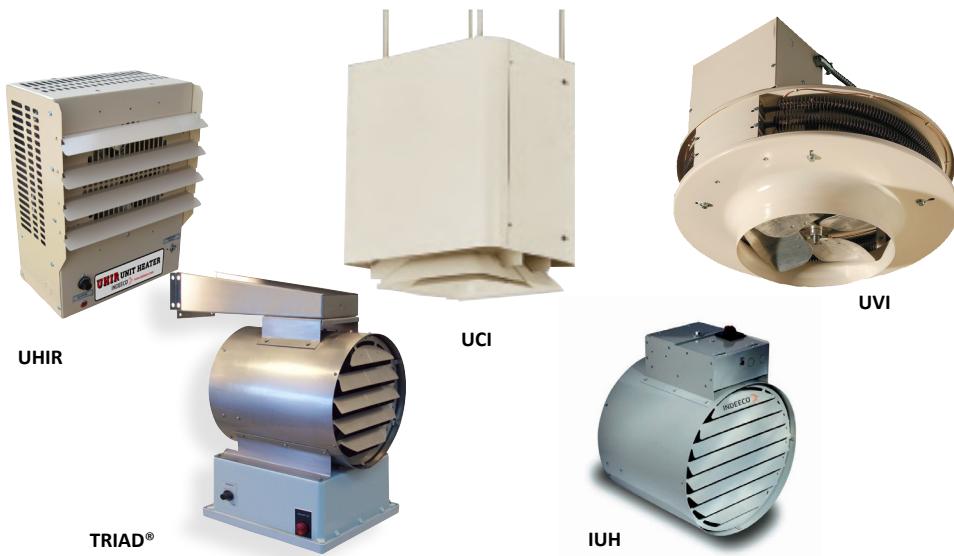
Dimensions and Weights

Unit Size	Dimensions - In. (cm)			Weight - Lb (kg) Without Controls
	Length (L)	Height (H)	Depth (D)	
1	26 (66)	6 (15)	4-1/2 (11)	13 (5.9)
2	26 (66)	16 (41)	8 (20)	27 (12.2)
3	39 (99)	16 (41)	8 (20)	36 (16.3)
4	67-1/2 (171)	16 (41)	8 (20)	60 (27.2)





Comparison Chart



Features	Washdown TRIAD®	IUH	UHIR	UCI	Vertical UVI
Typical Applications	Food processing plants Marine duty Wastewater treatment plants	Factories Warehouses	Factories Mechanical rooms Workshops	Mechanical rooms Warehouses Workshops	Gyms High bay areas Warehouses
KW Range	2 to 47	3 to 38.4	3.3 to 50	2 to 60	5 to 30
Voltages	up to 600/3	Up to 480/3	Up to 600/3	Up to 480/3	Up to 480/3
Airflow CFM	Up to 2400	Up to 1774	Up to 3100	Up to 2000	Up to 2300
Discharge	Horizontal	Horizontal	Horizontal or Vertical	Horizontal or Vertical	Vertical
Element Type	Stainless steel finned tubular	Stainless steel finned tubular	Stainless steel finned tubular	Stainless steel tubular or steel finned tubular	Steel finned tubular
Standard Construction	16 gauge stainless steel shroud and non-metallic NEMA 4X control enclosure	16 gauge galvanized steel shroud and control enclosure	20-14 gauge (depending on size) galvanized steel cabinet	8 & 20 gauge steel cabinet	18 gauge galvanized steel cabinet
Finish	Stainless steel	Beige polyester powder paint	Camel polyester powder paint	Almond polyester powder paint	Almond polyester powder paint
Mounting	Ceiling or wall	Ceiling or wall	Ceiling or wall	Ceiling or wall	Ceiling
Agency Approvals	c UL _{us} & ABS	c UL _{us}	c UL _{us}	CSA _{us}	CSA



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TRIAD®

Washdown/Corrosion Resistant Unit Heater



The Indeeco TRIAD® unit heater is the perfect solution to the problem of heating people or equipment in non-hazardous environments where moisture and corrosion exist. Advantages of the TRIAD® include:

- Built-in Controls: All necessary safety and temperature controls are included in a single package. Components and motor are factory-wired to a single terminal block for field wiring, eliminating the chance for field error and reducing installation costs.
- Single Point Electrical Hook-up: Heater, fan motor and controls are all connected to the same branch circuit.
- Corrosion Resistant: Stainless steel construction, powder-coated aluminum fan blade and nonmetallic NEMA 4X terminal enclosure resist corrosion found in sewage treatment plants, swimming pool areas, car washes, paper mills and marine installations.
- Washable: This watertight construction can be hosed down without disconnecting the heater, which makes it ideal for coal handling areas, steel mills, foundries, ships, wood finishing plants, cement, sand, grain and food processing facilities.

Applications

- Car Washes
- Cement Plants
- Coal Handling Areas
- Dairies
- Food Processing Plants
- Marine and Offshore
- Power Generating Stations
- Steel Mills and Foundries
- Swimming Pool Areas
- Wastewater Treatment Plants

Standard Construction Features

Heating Elements – Industrial grade, Type 316 stainless steel tubular elements with stainless steel fins, manufactured by Indeeco.

Fan Motor Assembly – Totally enclosed, epoxy coated, UL Recognized motor with permanently lubricated ball bearings for longer life. Designed to resist moisture and corrosion. Factory-wired to NEMA 4X enclosure. Fitted with a powder-coated, aluminum fan blade suitable for corrosive salt spray environments.

Housing – Heating elements and motor are enclosed in a round, heavy 16-gauge 304 stainless steel shroud.

Inlet/Outlet Grilles – Adjustable, stainless steel, louvered outlet grille can be rotated 90° to direct airflow up, down, left or right. Heavy gauge, 304 stainless steel rear grille protects against accidental contact with the fan blade.

Control Enclosure – The non-metallic enclosure, which houses the element terminals and built-in controls, will not rust and meets NEMA 4X hose-down requirements.

Built-in Controls – Include automatic reset overtemperature cutout, fan delay relay, controlling contactor, transformer for 24-volt control circuit, terminal block for field wiring and a separate motor contactor (when required).

Mounting Bracket – The heater comes complete with a 304 stainless steel swivel mounting bracket which can be used either for wall or ceiling mounting. Four field-supplied 3/8-16 threaded rods can also be used for ceiling installation.

TRIAD®

Washdown/Corrosion Resistant Unit Heater

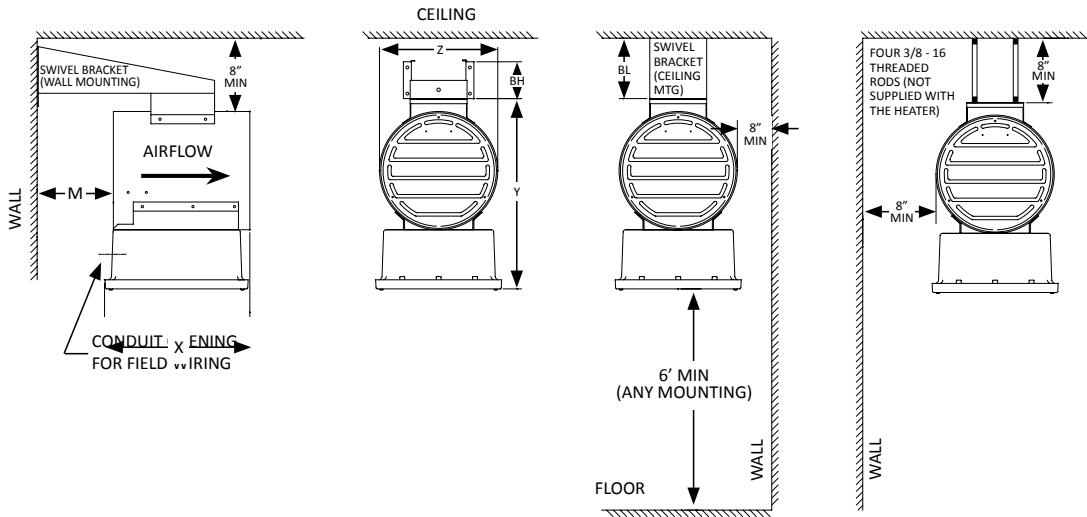
Factory Built-in Options

Code	Description	Availability Code (2)
B	Delete swivel mounting bracket. Heater installs from the ceiling with field furnished threaded rods.	AS
C	Epoxy painted stainless steel parts: housing and grilles.	C
D	Power disconnect switch	AS
E	Monel finned tubular elements	C
F8	Fan motor fusing with disconnecting contactor	C
L	"Heater on" pilot light	AS
M	Secondary manual reset overtemperature cutout. Required for U.S. Coast Guard and ABS Approved designs.	AS
S	Three-position selector switch (heater-standby-fan)	AS
T	1-Stage Built-in thermostat 40 to 100° F (5 to 38° C) range	AS
	2-Stage Built-in thermostat 40 to 120° F (5 to 49° C) range (Option "X" required)	C
V	120 volt control circuit	AS
X	2-Stage Control	C

(2) AS = Assembly Stock, C = Custom. Assembly Stock heaters ordered with custom options are subject to longer delivery.

Dimensions, Airflow and Weights

	Dimensions, Airflows and Weights	KW		
		2 - 7.5	9 - 12	12.5 - 47
Overall Heater Dimensions	"X" Inch (cm)	15-1/2 (39)	15-1/2 (39)	24-1/2 (66)
	"Y" Inch (cm)	21-1/2 (55)	21-1/2 (55)	26 (71)
	"Z" Inch (cm)	13 (33)	13 (33)	20 (51)
Mounting Hole Dimensions	"BH" Inch (cm)	4-1/4 (11)	4-1/4 (11)	7-1/8 (18)
	"BL" Inch (cm)	19-1/2 (50)	19-1/2 (50)	22-1/4 (57)
	"M" Inch (cm)	8-1/2 (22)	8-1/2 (22)	5 (8)
Airflow Characteristics	Air Volume CFM (cubic meters/hr)	700 (1189)	1450 (2463)	2400 (4077)
	Air Throw Feet (m)	26 (8)	43 (13)	50 (15)
	Outlet Velocity FPM (meters/min)	760 (232)	1575 (481)	1200 (366)
Weight	Net Lbs (kgs)	56 (25)	56 (25)	115 (52)
	Shipping Lbs (kgs)	70 (32)	70 (32)	130 (60)





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IUH SERIES

Industrial Unit Heater



Indeeco's industrial unit heater is designed for maximum heating performance in non-hazardous and non-corrosive environments. Features include:

- Unique Design: Round design of the industrial unit heater provides uniform airflow over the elements to prevent hot spots and ensure even discharge temperatures. Circular stainless steel finned tubular elements have a longer life due to lower operating temperatures.
- Built-in Controls: Heaters are completely assembled with all electrical components built-in at the factory to reduce installation costs.
- Improved Performance: High CFM's and air throw up to 50 feet promote air circulation within the space. More uniform temperature increases comfort levels and helps to eliminate cold spots.
- Single Point Electrical Hook-up: Heater, fan motor and controls are all connected to the same branch circuit.

Applications

- Aircraft Hangars
- Entryways
- Factories
- Garages
- Power Generating Stations
- Pump Houses
- Service Stations

Standard Construction Features

Heating Elements – Industrial grade, Type 304 stainless steel finned tubular elements, manufactured by Indeeco.

Housing – Heating elements and motor are enclosed in a round, 16-gauge galvanized steel enclosure which has a beige powder coat finish for durability.

Inlet/Outlet Grilles – Inlet grille complies with OSHA requirements for fan blade guard. Outlet grille has 45° beige powder coat finish angled louvers to direct airflow.

Fan Motor – Motor is UL Recognized with built-in thermal protection.

Built-in Controls – Include main control magnetic contactor, 24V control voltage transformer, automatic reset thermal cutout and fan thermostat.

Mounting Bracket – Wall mounting bracket with single point suspension allows the heater to rotate a full 360°.

Thermostats

Catalog Number	Switch Type	Color	Type	Tamper-proof	Thermometer	Amps @ 120-240V	Amps @ 277V	Pilot Duty	Positive Off	Temperature Range °F
1006998	Bimetal	White	SPDT	No	No	—	—	30VA at 30V max	Yes	50-90

IUH SERIES

Industrial Unit Heater

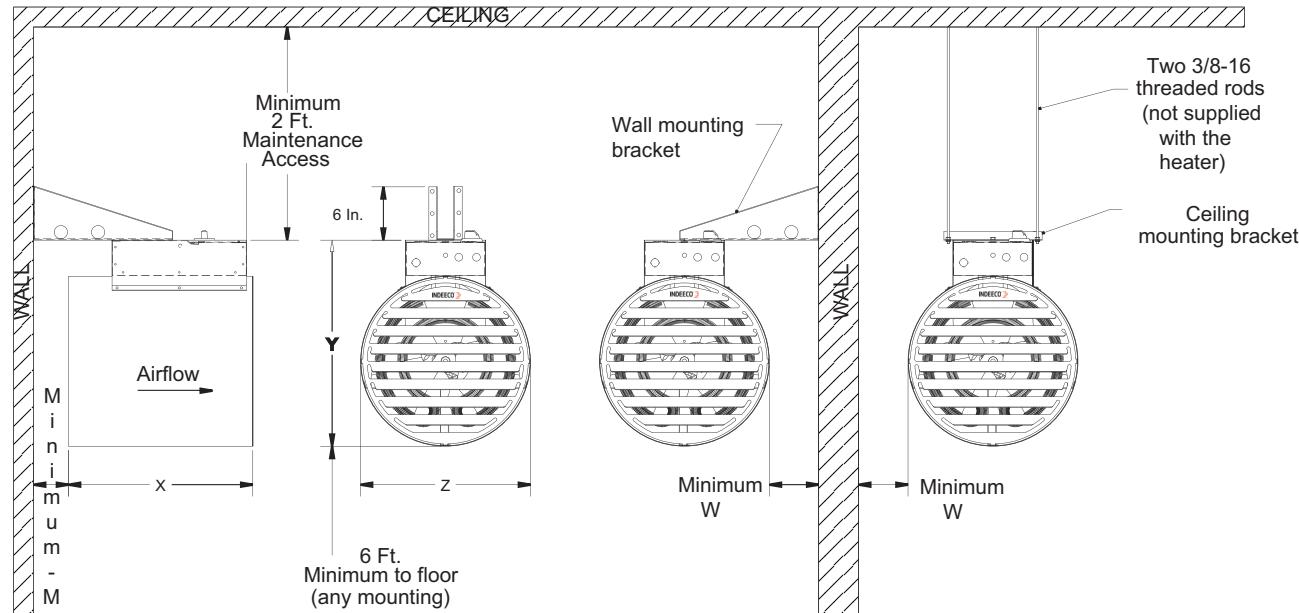
Factory Built-in Options

Code	Description	Availability Code (2)
B	No mounting bracket	AS
C	Substitute wall mounting bracket with ceiling bracket (beige powder coat finish for durability)	AS
D	Power Disconnect Switch	AS
G	Adjustable Outlet Louvers (beige powder coat finish for durability)	AS
H	Premium Fan Motor	AS
L	"Heater On" Pilot Light	AS
M	Secondary Manual Reset Thermal Cutout	AS
R	Built-in Fan Relay - Required for Remote Fan Switch	AS
S	Three-position Selector Switch (Heater-Standby-Fan)	AS
T	Built-in Thermostat 40° to 120° F (4° to 49° C) Range	AS
X	No Transformer - Customer supplied control voltage	AS

(2) AS = Assembly Stock, C = Custom. Assembly stock heaters ordered with custom options subject to longer delivery.

Dimensions, Weights and Air Throws

KW	Dimensions - In. (cm)					Weight Lb (kgs)	Maximum Air Throw-Ft. (m)
	M	W	X	Y	Z		
1 - 12	8-1/4 (21)	8-3/4 (22)	15 (38)	17 (43)	13 (41)	45 (20)	15 (5)
12.5 - 20	7 (18)	5-1/2 (14)	16-1/4 (41)	23-1/2 (60)	19-1/4 (49)	60 (27)	50 (15)
25 - 38.4	4 (10)	5-1/2 (14)	20-3/4 (53)	23-1/2 (60)	19-1/4 (49)	80 (36)	50 (15)



Motor Data

Description	RPM	Airflow - CFM (cubic meters/hr)			Noise Level (dB)		
		3-12 KW	12.5-20 KW	25-38.4 KW	3-12 KW	12.5-20 KW	25-38.4 KW
Standard	1200	362 (615)	1342 (2280)	1237 (2102)	64	68	68
Premium	1800	618 (1050)	1774 (3014)	1635 (2778)	75	84	84



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UHIR SERIES

Unit Heater



Shown with optional diffuser



Applications

- Factories
- Shipping and Receiving Areas
- Garages
- Storage Areas
- Mechanical Rooms
- Warehouses
- Pump Houses
- Workshops
- Service Areas in Air Handling Units



The UHIR unit heater is available in four unit sizes with 59 standard models with ratings up to 50 KW at voltages of 208, 240, 277, 480 and 600 single or three-phase. They are available with a wide variety of factory built-in or field-installed options.

Temperature Control: Single-stage or two-stage control with built-in or remote-mounted thermostats are available on all heaters.

Control Options: Available as factory built-in or field-installed to meet job specifications.

Custom KW's: Custom KW's are available up to 50 KW.

Discharge Direction: The UHIR heater can be mounted for horizontal or vertical discharge using an optional universal wall/ceiling mounting bracket or with field-furnished threaded rods for ceiling mounting.

Color Options: The standard color is camel. Six optional colors are available: grey, yellow, red, white, blue or textured beige. Heaters may also be supplied with unpainted corrosion resistant galvanized steel. See back cover for color samples.



Standard Construction Features

Heating Elements - Industrial grade, 0.475" diameter steel sheath with brazed copper plated steel fins and epoxy sealed ends. Draw-thru airflow design pulls air across the heating elements to ensure cool element operation and even air distribution resulting in long element life.

Housing - Heating elements and motor are enclosed in a heavy gauge galvanized steel cabinet with a durable camel polyester powder coat finish.

Outlet Grille - Individually adjustable louvers are provided to direct airflow. A protective outlet fan guard is provided to prevent insertion of foreign objects.

Fan Motor - Permanently lubricated and thermally protected motor.

Built-in Controls - All units include an automatic reset thermal cutout that will de-energize the heater if an overtem-

perature condition occurs. A manual reset thermal cutout, in addition to an automatic reset thermal cutout, is standard on heaters 10 KW and above. A fan delay is provided to allow the elements to heat up before fan startup and purges the heater of residual heat after shutdown. A 24-volt transformer and disconnecting contactor are provided on most heaters. Single-phase heaters rated at 5 KW or less have line voltage controls; 24-volt control and contactor are available. Power fusing is standard on all heaters rated over 48 amps.

Mounting - Universal horizontal or vertical discharge. Optional diffusers are available for vertical discharge. An Anemostat diffuser can be used to provide draft-free air movement at lower mounting heights. For higher mounting heights, radial diffuser with adjustable fins can be used to increase floor coverage or adjusted for a vertical down blast of air.

UHIR SERIES Unit Heater

Factory Built-in Options

Code	Description
Consult Factory	Custom KW - CONSULT FACTORY
D	Power disconnect switch
F	Fusing under 48 Amps, not available on heaters size 1 and size 2 or size 3 at 600V
M	Manual Reset Cutout (In addition to automatic cutout) on heaters up to 10KW
P (1)	"Heater On" Pilot Light
R1	Built-in 24V transformer and contactor for 2.5 to 5 KW, single phase heaters.
R2 (1) (2)	120V Transformer to replace 24V Transformer
S1	Summer Fan Switch
S2 (1)	Summer Fan Switch - Remote Pilot Duty
T	Built-in Thermostat - 1 - Stage
	Built-in Thermostat - 2 - Stage (Option 'X' required)
V1*	Anemostat (Cone) Diffuser
V2	Radial Diffuser
X (2)	2-Stage Control

* consult factory for lead times

(1) When specifying Option 'P', 'R2', or 'S2' for single-phase heaters rated up to 5KW; Option 'R1' must also be specified.

(2) Option 'R2' and 'X' cannot be combined on heaters rates up to 5KW.

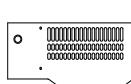
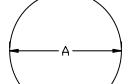
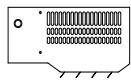
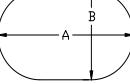
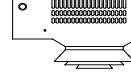
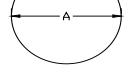
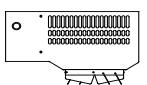
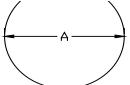
Field-Installed Options (shipped loose for field installation into heater)

Catalog Number	Description
1024155	Anemostat (Cone) Diffuser size 1
1024156	Anemostat (Cone) Diffuser size 2 and 3
1024157	Anemostat (Cone) Diffuser size 4
1024152	Radial Diffuser size 1
1024153	Radial Diffuser size 2 and 3
1024154	Radial Diffuser size 4
1023941	Horizontal Dust Shield size 1 and 2
1024059	Horizontal Dust Shield size 3
1024060	Horizontal Dust Shield size 4
1024162	Disconnect Switch, 600V, Three-Pole, 32 Amp
1024163	Disconnect Switch, 600V, Three-Pole, 64 Amp
1024164	Disconnect Switch, 600V, Three-Pole, 80 Amp
1024166	Built-in Thermostat - 1 - Stage
1024167	Built-in Thermostat - 2 - Stage (Option 'X' required)
1024168 (1)	Heater On Pilot Light (24V)
1024169 (1)(2)	Heater On Pilot Light (120V)
1024170	Summer Fan Switch - Built-in up to 277V
1024171	Summer Fan Switch- Built-in, over 277V, 24V Control
1024172 (1)	Summer Fan Switch - Remote, 24V Control
1031847	Summer Fan Switch - Built-in, over 277V, 120V Control
1031848	Summer Fan Switch - Remote, 120V Control

(1) When specifying Option 'P', 'R2', or 'S2' for single-phase heaters rated up to 5KW; Option 'R1' must also be specified.

(2) Option 'R2' and 'X' cannot be combined on heaters rates up to 5KW.

Vertical Mounting Air Pattern Table

Description	Used on	Max Mtg. Height ft. (m)	A ft (m)	B ft (m)
WITHOUT DIFFUSER For a straight downward air pattern, directional louvers can be removed in order to maximize airflow.	 	Size 1 up to 5 kW Size 2 over 5 up to 10 kW Size 3 over 10 up to 20 kW Size 4 over 20 up to 50 kW	10 (3.0) 15 (4.6) 20 (6.1) 25 (7.6)	17 (5.2) 28 (8.5) 38 (11.6) 68 (20.7)
DIRECTIONAL LOUVERS (standard) Provides a directional (straight line) airflow which results in a rectangular air pattern. Louvers can be adjusted through a 35 degree range of motion	 	Size 1 up to 5 kW Size 2 over 5 up to 10 kW Size 3 over 10 up to 20 kW Size 4 over 20 up to 50 kW	10 (3.0) 15 (4.6) 20 (6.1) 25 (7.6)	22 (6.7) 40 (12.2) 53 (16.2) 85 (25.9)
ANEMOSTAT DIFFUSER Ideal for low mounting heights. Fabricated using 3 diverging hollow cones which disperse heat to the floor area at a minimum velocity for comfort.	 	Size 1 up to 5 kW Size 2 over 5 up to 10 kW Size 3 over 10 up to 20 kW Size 4 over 20 up to 50 kW	9 (2.7) 13 (4.0) 17 (5.2) 21 (6.4)	17 (5.2) 29 (8.8) 40 (12.2) 68 (20.7)
RADIAL DIFFUSER Ideal for high ceiling mounting. Louvers can be adjusted to direct airflow straight down when fully open to 45 degrees in a radial pattern which increases floor coverage by approximately 20%.	 	OPEN Size 1 up to 5 kW Size 2 over 5 up to 10 kW Size 3 over 10 up to 20 kW Size 4 over 20 up to 50 kW	10 (3.0) 15 (4.6) 20 (6.1) 25 (7.6)	20 (6.1) 30 (9.1) 38 (11.6) 65 (19.8)
		45°	Size 1 up to 5 kW Size 2 over 5 up to 10 kW Size 3 over 10 up to 20 kW Size 4 over 20 up to 50 kW	9 (2.7) 11 (3.4) 15 (4.5) 18 (5.5)
				24 (7.3) 36 (11.0) 46 (14.0) 78 (23.8)

UHIR SERIES

Unit Heater

Heater Dimensions

Unit Size	KW	W In. (mm)	H In. (mm)	Depth In. (mm)	A In. (mm)	B In. (mm)	C In. (mm)	D In. (mm)	E In. (mm)	F In. (mm)	G In. (mm)	H In. (mm)	I In. (mm)	J In. (mm)
Size 1	up to 5	12.875 (327)	17.750 (450)	7.625 (194)	8 (203)	10.188 (284)	18 (457)	10 (254)	8 (203)	16 (406)	5 (127)	6.44 (164)	6.44 (164)	5 (127)
Size 2	5.1 to 10	16.875 (429)	24.250 (616)	7.625 (194)	6 (152)	10.188 (284)	18 (457)	10 (254)	8 (203)	16 (406)	5 (127)	6.44 (164)	6.44 (164)	5 (127)
Size 3	10.1 to 20	16.875 (429)	24.250 (616)	11.375 (289)	6 (152)	8.313 (237)	18 (457)	12 (305)	12 (305)	32 (813)	5 (127)	10.13 (257)	5 (127)	10.13 (257)
Size 4	20.1 to 50	26.937 (684)	35.500 (902)	15.625 (397)	6.281 (236)	11.937 (380)	13 (330)	12 (305)	16 (406)	32 (813)	7 (178)	12.92 (328)	7 (178)	12.92 (328)

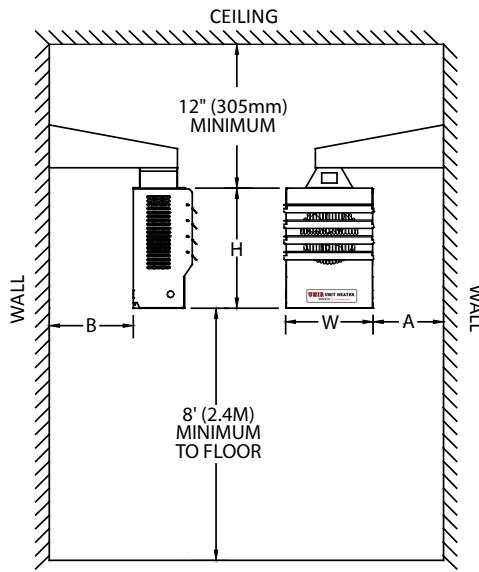


FIG. 1 HORIZONTAL WALL MOUNTING WITH MOUNTING ARM

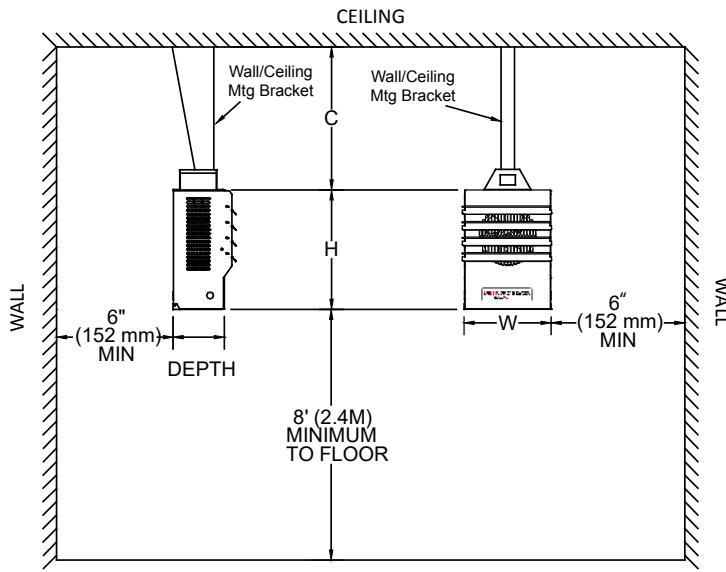


FIG. 2 HORIZONTAL CEILING MOUNT WITH MTG ARM

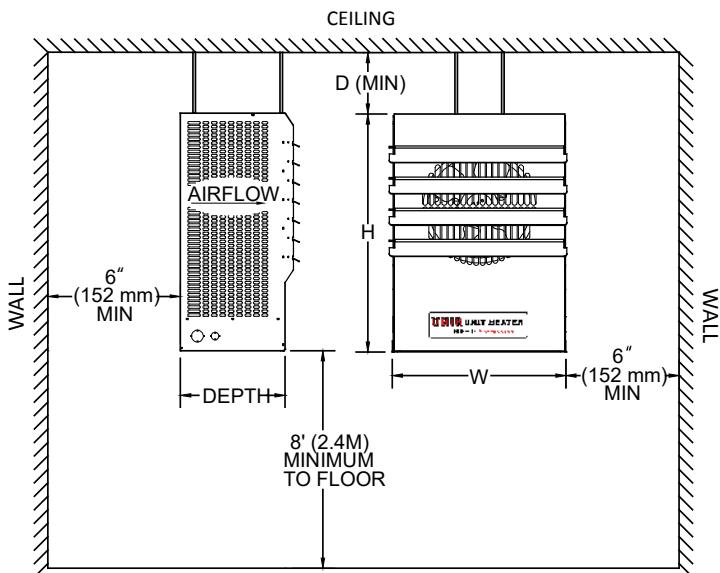


FIG. 3 HORIZONTAL CEILING MOUNT WITH THREADED ROD

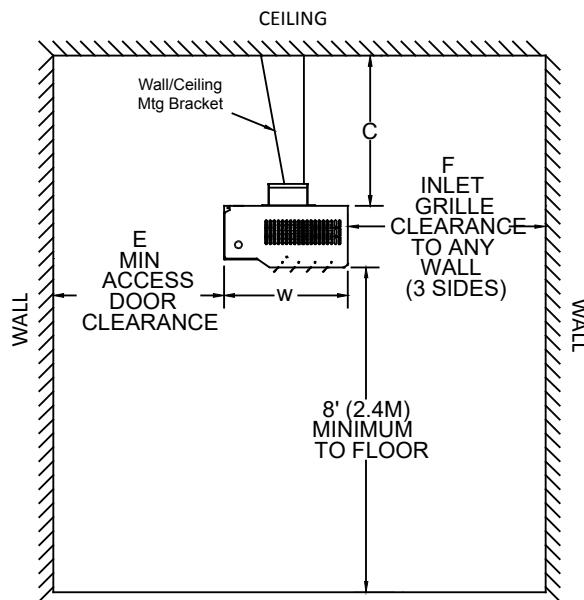


FIG. 4 VERTICAL CEILING MOUNT WITH MTG ARM

UHIR SERIES

Unit Heater

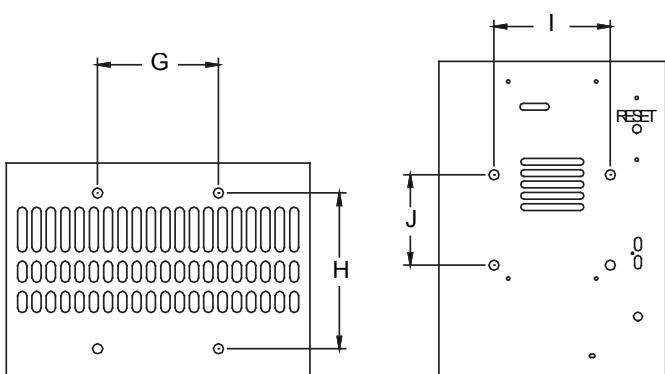


FIG. 5 THREADED ROD (3/8 - 16) ATTACHMENT POINT DIMENSIONS

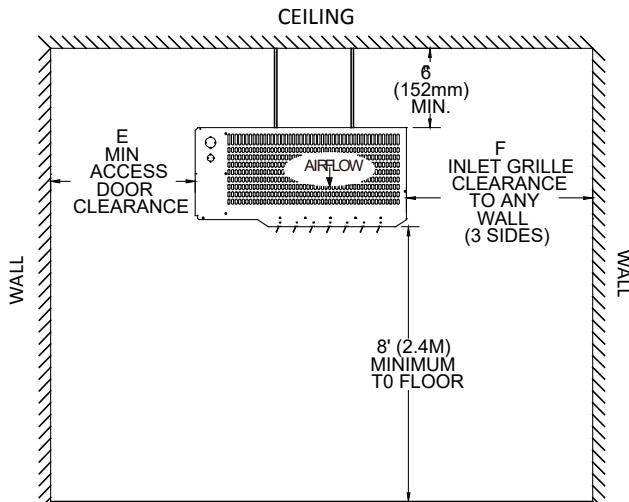


FIG. 6 VERTICAL CEILING MOUNT WITH THREADED ROD

Mounting Brackets

Catalog Number	Description
1024149	Universal wall & ceiling mounting bracket up to 10 KW (size 1 and 2)
1024150	Universal wall & ceiling mounting bracket over 10 KW up to 20 KW (size 3)
1024151	Universal wall & ceiling mounting bracket over 20 KW (size 4)

Remote Thermostat Selection Chart

KW	Catalog Number	Volts	Ph	1-Stage Line Voltage	1-Stage Low Voltage (b)	2-Stage Low Voltage (b)
2.5	240-U1025C	208	1	1007014	1006998 (a)	1007030 (a)
	240-U1025J	240	1	1007014	1006998 (a)	1007030 (a)
	240-U1025U	277	1	1007014	1006998 (a)	1007030 (a)
3.3	240-U1033C	208	1	1007014	1006998 (a)	1007030 (a)
	240-U1033J	240	1	1007014	1006998 (a)	1007030 (a)
	240-U1033N	277	1	1007014	1006998 (a)	1007030 (a)
3.7	240-U1037U	480	3	NA	1006998	1007030
3.8	240-U1038D	208	3	NA	1006998	1007030
	240-U1038K	240	3	NA	1006998	1007030
5	240-U1050C	208	1	NA	1006998 (a)	1007030 (a)
	240-U1050J	240	1	1007014	1006998 (a)	1007030 (a)
	240-U1050N	277	1	1007014	1006998 (a)	1007030 (a)
All Other UHIR Heaters				NA	1006998	1007030

(a) Add option 'R1' for 24V control on these units.

(b) Option 'R2' is unavailable with any Indeeco supplied remote low voltage thermostats.

*Add option code to catalog number, mounting brackets or field installed options where applicable



Finish/Color Options

Code	Finish	Color
None	Polyester Powder Coat	Camel
A0		Grey
A1		Yellow
A2		Red
A3		White
A4		Blue
A5	Galvanized Steel (unpainted)	
A7	Polyester Powder Coat	Beige

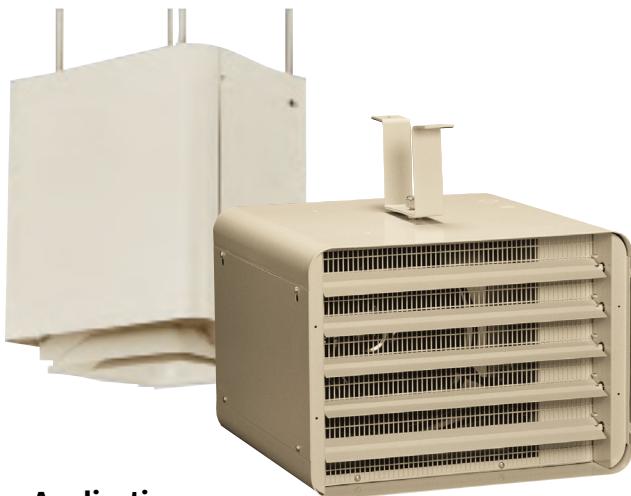
Airflows, Weights and Air Throw

Unit Size	CFM	Installed Weight lb (kg)	Max. Air Throw ft. (m)
1	350	25 (11.3)	15 (4.6)
2	650	40 (18.1)	18 (5.5)
3	1100	55 (25)	41 (12.5)
4	3000	155 (70.3)	62 (18.9)



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UCI SERIES Unit Heater



Applications

- Garages
- Mechanical Rooms
- Stairwells
- Vestibules
- Warehouses
- Workshops



The UCI unit heater is designed for industrial and commercial applications.

- Large Capacity: Heavy-duty construction with ratings up to 60 KW at 2,000 CFM.
- Control Options: Wide range of factory built-in or field-installed control options to meet job specifications.
- Single Point Electrical Hook-up: Heater, fan motor and controls are all connected to the same branch circuit. Field connections and built-in controls are easily accessed in the side-mounted control compartment.
- Discharge Direction: The UCI heater may be mounted horizontally using one of two brackets (supplied) or vertically using four threaded rods (not included).

Standard Construction Features

Heating Elements – Industrial grade stainless steel tubular elements in 2-10 KW units and steel finned tubular elements in 15-60 KW units.

Housing – Cabinet is constructed of 18 and 20-gauge galvanized steel finished with durable almond polyester powder paint.

Outlet Grille – The outlet grille has individually adjustable louvers to direct airflow. A protective outlet mesh screen, provided on 2-30 KW heaters, allows for lower mounting heights.

Fan Motor – Totally enclosed, thermally protected motor with factory-lubricated ball bearings (except for 15 to 25 kW at 208/240V) operates at 58 dBA (2-10 kW), 67 dBA (15-30 kW) or 77 dBA (40-60 kW). Blow-through design reduces motor operating temperature for longer life.

Built-in Controls – Include 240/208 volt control circuit (with transformer if necessary), automatic reset thermal cutout, fan override and factory-installed contactor. Power fusing is supplied for heaters over 48 amps.

Mounting Bracket – Wall and ceiling bracket provided with each unit under 40 KW for horizontal mounting. 40-60 KW heaters furnished with four corner support brackets for ceiling mounting.

Installation Requirements – For best performance, do not install unit heaters above recommended maximum mounting heights of 2-10 KW, 8-feet; 15-30 KW, 10-feet; 40-60 KW, 15-feet. All but 40-60 KW heaters can be installed at lower mounting heights. Minimum height for 40-60 KW heaters is 8-feet. Maximum ambient room temperature for proper operation is 85°F. These units are not for residential use in the United States.



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ULIR SERIES Unit Heater



The ULIR unit heater is an economical choice for commercial heating applications.

- Compact Design: Ideal for primary or spot heating applications. Units can be wall or ceiling-mounted for horizontal airflow.
- Versatility: Three different heater KW ratings can be field converted to either 240 or 208 single-phase power.
- Built-in Adjustable Thermostat: Minimum temperature setting on thermostat can be used to disable the heater.

Applications

- Basements
- Garages
- Storage Rooms
- Entrances
- Mechanical Rooms
- Workshops
- Service Areas in Air Handling Units

Standard Construction Features

Heating Elements – Nickel-chromium wire which provides instant heat with no residual heat. The element is installed on high-strength and specially designed insulation ceramic for quiet and smooth operation. The open-coil element is also humidity proof.

Housing – Cabinets are constructed of 20-gauge galvanized steel with an almond polyester powder paint finish.

Outlet Grille – The outlet grille has adjustable louvers to direct airflow and a protective screen for additional safety.

Fan/Motor – The fan supplies 300 CFM at 51 dBA. The motor is permanently lubricated and totally enclosed.

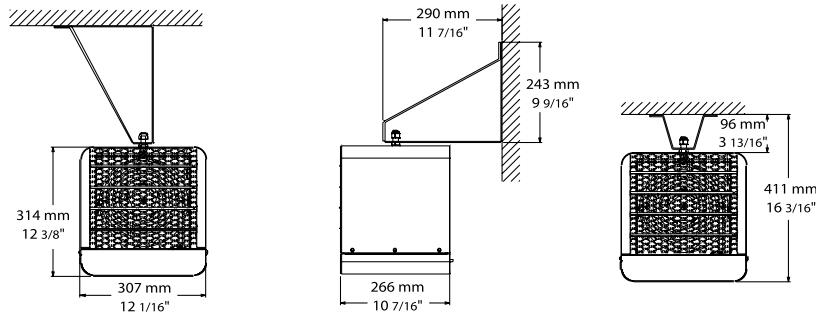
Built-in Controls – Automatic reset thermal cutout and adjustable thermostat.

Mounting Bracket – A universal mounting bracket for either wall or ceiling installation allows for 360° rotation of the heater.

Dimensions, Airflows and Weights

Watts	Volts	Phase	Total Amps (1)	CFM	Approximate Air Temperature Rise °F (°C)	Weight lb (kg)	Catalog Number
2000/1500	240/208	1	8.7/7.6	300	21/16 (12/9)	20 (9)	925U02000VA-T5
3000/2250	240/208	1	12.9/11.2	300	32/24 (18/13)	20 (9)	925U03000VA-T5
5000/3750	240/208	1	21.2/18/4	300	53/40 (29/22)	20 (9)	925U05000VA-T5

(1)Total Amps = Heating element amps and motor amps.
Only available with almond finish.



UVI SERIES

Vertical Unit Heater



The UVI unit heater is designed to heat buildings with high ceilings. It may also be used to re-circulate warm air that builds up near ceilings. UVI heaters can be used as primary, supplemental or dual heating systems in commercial or industrial buildings.

- Vertical Airflow: Suitable for applications in high bay industrial buildings where columns, machinery or warehouse stock would obstruct horizontal air movement.
- Air Distribution Patterns: Three optional air diffusers produce different air distribution patterns to accommodate various applications.

Applications

- Aircraft Hangars
- Factories
- Garages
- Gyms
- High Bay Areas
- Malls
- Power Generating Stations
- Shipping and Receiving Areas
- Warehouses

Standard Construction Features

Heating Elements – Steel finned tubular elements are ground-ed for extra safety.

Housing – Cabinet is constructed of 18-gauge galvanized steel with an almond polyester powder paint finish.

Fan Motor – Quiet, totally enclosed motor is thermally protected.

Built-in Controls – Contactor, fan override, terminal block for remote fan control and linear automatic reset thermal cutout.

Installation Requirements – Do not install heater closer than 24 inches from walls and ceiling. Mount heaters out of reach, at least eight feet from the floor.

Factory Built-in Options

Code	Description
D1	Disconnect Switch 40A, 600V, 3-Pole
D2	Disconnect Switch 80A, 600V, 3-Pole
R1	24V Relay
R2	24V Relay with Transformer
X	120V Control, fused secondary and grounded

Field-Installed Options

(shipped loose for field installation into heater)

Catalog Number	Description	
928-124521*	Single Cone Diffuser	5-10 KW
928-124522	Single Cone Diffuser	15-30 KW
928-124523*	Triple Cone Diffuser	5-10 KW
928-124524	Triple Cone Diffuser	15-30 KW
928-124525*	Jet Cone Diffuser	5-10 KW
928-124526	Jet Cone Diffuser	15-30 KW
928-124527	24V Relay Kit	
928-124529	24V Relay Kit with Transformer	

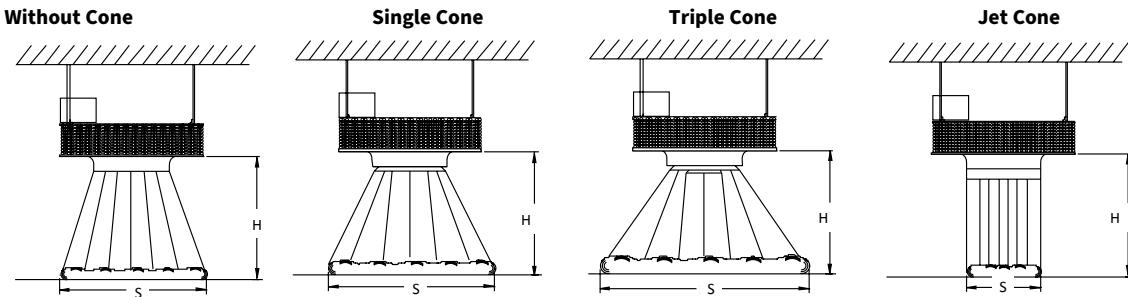
* For heater part number 928C09600UA, all diffusers must be ordered in the 15-30 kW size.



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UVI SERIES Vertical Unit Heater

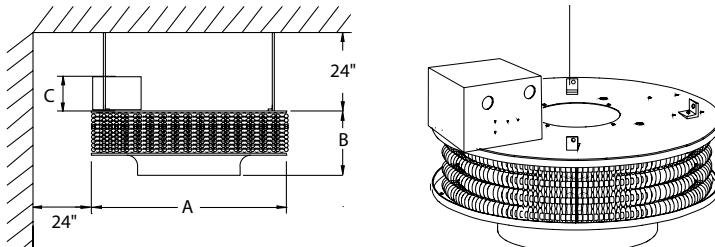
Air Distribution Patterns



Maximum Mounting Height

KW	Without Cone		Single Cone		Triple Cone		Jet Cone	
	H Ft (m)	S Ft (m)	H Ft (m)	S Ft (m)	H Ft (m)	S Ft (m)	H Ft (m)	S Ft (m)
5-10	12 (4)	19 (6)	8 (3)	22 (7)	10 (3)	31 (10)	16 (5)	20 (6)
15-30	18 (6)	20 (9)	10 (4)	33 (10)	14 (4)	43 (13)	22 (7)	26 (9)

Support Brackets



Model (Without Cone)	A	B	C
	In. (mm)	In. (mm)	In. (mm)
5-10 KW	23-1/8 (587)	8 (203)	6-15/16 (176)
15-30 KW	30-1/4 (768)	12-3/16 (310)	6-11/16 (170)

Line Voltage Thermostats

Catalog Number	Switch Type	Color	Type	Tamper-proof	Thermometer	Amps @ 120-240V	Amps @ 277V	Pilot Duty	Positive Off	Temperature Range °F
T498A1810	Bimetal	Beige	SPST	No	No	22	19	—	No	40-80
T410A1013	Bimetal	White	SPST	No	No	22	19	—	No	40-80
OTL102F	Bimetal	White	DPST	No	No	22	19	—	Yes	40-80
TH114-A-240D	Electronic	White	DPST	No	Digital	15A @ 240V	—	—	No	40-86

Low Voltage Thermostats-

requires option R2 or an on/off relay with transformer

901-1006998	Bimetal	White	SPST	No	No	—	—	30VA at 30V max	Yes	50-90
T822K1018	Precision Snap Action	White	SPST	No	No	—	—	36VA at 30V max	No	45-95
OTH24	Electronic	White	Pulse	Yes	Digital	—	—	24VAC	No	41-97

UHP Series

Confined Space Unit Heater



Indeeco's confined space plenum rated unit heater is the perfect heating solution for parking garages and other confined spaces.

Applications

- Parking Garages
- Crawl Spaces
- Inside Plenums
- Above Drop Ceilings

- Easily fits between joist for typical installation.
- Zero Clearance for wall and ceiling mounting as well as floor mounting with appropriate inlet and outlet clearances.
- Bracket standard or can be mounted by 3/8" threaded rod (field supplied).
- Automatic reset thermal limit for safety.
- 1-phase model wattage field changeable from 1874 to 5000 watts.
- 24V control circuit on three phase models with hydraulic thermostat.
- Made in the USA.

Standard Construction Features

Heating Elements – Heavy-duty block fin element design. The heating element is located directly in front of the fan discharge air for uniform heating. The multiple tap electric design is factory wired for 5 kW and allows for field conversion to eight wattages at 208/240 volts single phase or at 208, 240 and 480 volts three phase.

Cabinet – The cabinet is made of heavy gauge steel casing and finished with two tone, brown and beige, durable powder coating. The bottom panel allows for access to the controls without dismounting the heater.

Control Box – Gasket control box cover to prevent dust and dirt from entering the control box. All heater wiring and controls are located at the bottom of the heater and equipped with a removable cover held in place by four screws to permit full access for installation and servicing without dismounting the heater. 24-Volt control circuit is standard on three phase heaters. Inlet and outlet protective screens are provided to prevent contact with the fan and elements.

Disconnect Switch – Optional field installed disconnect switch for full electrical disconnection at site of the heater as required by NEC.

Safety Thermal Cutouts – Automatic reset thermal safety cutout is built-in to shut off heater in the event of overheating due to any cause.

Fan Delay Control – Fan control to delay fan startup of the fan motor until the heating elements have warmed up and continue fan operation after heating elements have been de-energized to dissipate residual heat.

Temperature Control – The heater includes a built-in adjustable hydraulic thermostat.

Zero Clearance – The heater is rated for zero clearance to any surface mounted next to the sides, top, and bottom of the metal cabinet.

Fan Motor – Fan motor is totally enclosed permanently lubricated with thermal overload protection. Fan motor and controls operate directly from the line voltage.

UHP Series

Confined Space Unit Heater

Field-Installed Options

Catalog Number	Description	Availability Code (2)
1031082	Disconnect switch, 30 Amp @ 600 Volts	AS

Heater Listing

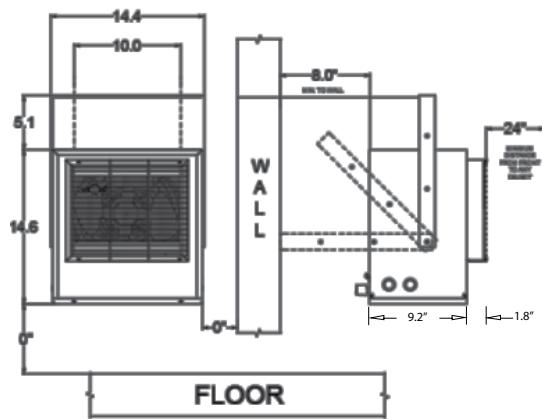
Catalog Number	Watts (3)	BTUs	Volts (1)	Phase	Total Amps	Temp Rise °F (°C)	Temp Range °F (°C)	Air Throw (Ft.)	CFM	Wt. (Lbs)	Availability Code (2)	
P-961U5000V-T	5000	17065	240	1	21	57	40-120 (5-49)	16	275	32	AS	
	4165	14215			17	48						
	3332	11365			14	38						
	2500	8533			10	29						
	3750	12798	208	1	18	43	40-120 (5-49)	16	275	32		
	3123	10659			15	36						
	2500	8553			12	29						
	1874	6396			9	21						
	3750	12799	208	3	10.4	43	40-110 (5-43)	16	275	32		
P-961U5000K-T	5000	17065	240		12	57			275			
P-961U5000U-T	5000	17065	480	3	6	57	40-110 (5-43)	16	275	32		

(1) 60 Hz only

(2) AS = Assemble Stock, AS listed heaters ordered with custom (C) features are subject to longer lead times.

(3) 240/208 single phase unit is factory wired for 5kW. The heater may be field changed to listed wattages, see IOM for instructions.

(4) Mounting bracket and built-in thermostat included.





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UHHP Series

Plenum Rated Units for Enclosed Spaces



Applications

- Concealed Areas
- Concession Stands
- Plenum Areas
- Large Entry Ways



Indeeco's UHHP plenum heater is versatile by design and is easily serviceable, if ever needed.

- 20 gauge galvanized cabinet.
- Variable speed motor, factory set at maximum. Motor speed can be field adjusted to increase heat rise.
- Acoustically insulated with 1" fiberglass.
- Access panels on both sides of cabinet.
- 24 Volt controls./ Disconnect Switch.
- Airflow switch.
- Terminal blocks.
- Single point connection
- Dust tight control enclosure.
- Filter rack on inlet with throw-away filter.
- Inlet and outlet screens and duct connection.
- Automatic primary limit control and secondary fuse link.
- Optional wall thermostat, unit thermostat or SSR control which proportionally regulates heat output.
- Made in the USA.

Standard Construction Features

Heating Elements - The heating elements are 80% nickel and 20% chromium resistance wire. The heating elements are located directly in front of the blower discharge for uniform heating.

Cabinet - The cabinet is constructed of 20 gauge galvanized steel with 1" of acoustic fiberglass insulation. Inlet and outlet are fitted with protective screens and suitable for duct connection. Access panels to fan(s) are on both sides of the cabinet. Heater control enclosure is dust tight.

Operation - The heater and fan(s) operation is controlled by either built-in or remote thermostat. Fan motor speed is field adjusted to provide desired temperature rise.

Safety Thermal Cutouts - An automatic resetting thermal cutout for primary and fuse link cutout(s) for secondary over-temperature protection is built into the unit to provide zero clearance to combustible materials.

Motor and Blower Assembly - The PSC motor(s) and blower(s) are direct drive and resiliently mounted on a rigid heavy gauge frame for quiet operation and long life. The motor(s) is rated for continues operation and is provided with automatic reset overload. The blower(s) is forward curved, double inlet, centrifugal type with discharge directly on the full length of the elements to provide uniform discharge air temperatures.

Air Filters- Inlet filter(s) is provided to assure clean air circulation. The throw away filter(s) is easily removed for changing from outside of the unit.

Disconnect Switch -The unit includes a door interlocking disconnect rated at a minimum of 125% of the total electrical load and has a single point electrical connection for the unit.

Built-In Controls - Clearly labeled power and control terminal blocks are provide for all field electrical connections. Pressure differential airflow switch(s) is provide to interlock airflow with the operation of the unit. Power fusing is provided for units over 48 amps as required by NEC. Magnetic disconnecting contactor(s) for stage and safety control circuit interlock, fan relay and adjustable motor speed controller are provided. Control terminal block allows for remote disabling of the fan, remote switch to be provided by the installer.

Temperature Control - The unit is designed to be controlled by a remote thermostat. Thermostat field connections are made at a clearly marked control terminal block located inside the heater enclosure.

Fan Speed - The variable fan motor speed control is field adjustable to increase temperature rise, factory set at maximum. Controller is located inside the control enclosure for ease of adjustment.



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UHHP Series

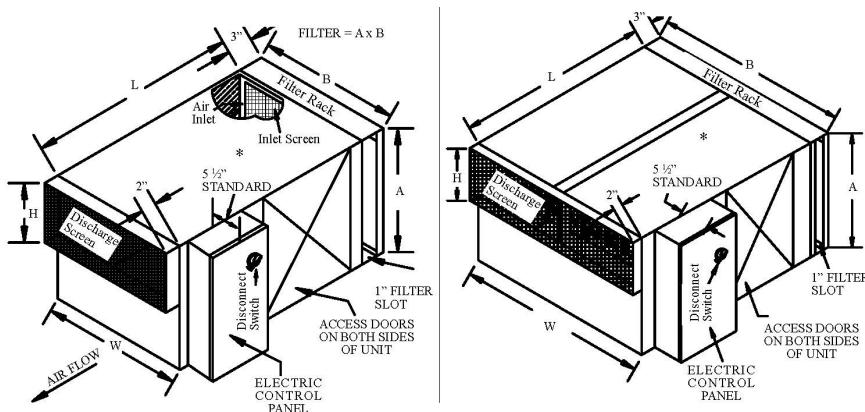
Plenum Rated Units for Enclosed Spaces

Factory Built-in Options

Code	Description	Availability Code (2)
T	1-Stage built-in adjustable thermostat	AS
	2-Stage built-in adjustable thermostat	
U4L6	Optional left hand connection in place of standard right hand.	

Accessory Remote Room Thermostat

Catalog Number	Description	Availability Code (2)
1006998	Single-Stage Low Voltage Remote Thermostat - White - Bimetal	AS
1007030	Two-Stage Low Voltage Remote Thermostat - White - Bimetal	
1032432	Low Voltage Electronic Duct Discharge Sensor - SSR Controlled heater	



Control panel access right hand (U6L4) is standard as shown. For panel on opposite side access specify left hand (U4L6).

962 Series	Dimensions					Weight
	A (In.)	B (In.)	L (In.)	Discharge		
				W	H	
3 KW	12	14	32	14	8	98
5 KW	14	18	36	18	8	118
10 & 15 KW	18	18	36	18	10	141
20 KW	18	22	36	22	10	163
23 & 25 KW	18	26	36	26	10	201

962 Series	Dimensions					Weight
	A (In.)	B (In.)	C (In.)	Discharge		
				W	H	
25-30-25 KW	18	44	36	44	10	278
40-45-50 KW	18	52	36	52	10	319

* Note: Control box depth depends on actual components.
Consult factory for exact dimensions.



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UHLP Series

Low Profile Plenum Heater



Indeeco's low profile plenum heater is designed to fit jobs where the clear space between the ceiling and the floor above is as small as 11-3/4 inches.

Applications

- Low Clearance Ceilings
- Low Clearance Floors
- Concealed Areas
- Concession Stands
- Plenum Areas
- Large Entry Ways

- 20 gauge galvanized cabinet.
- Variable speed motor, factory set at maximum. Motor speed can be field adjusted to increase heat rise.
- Acoustically insulated with 1" fiberglass.
- Access panels on bottom of unit.
- 24 Volt controls / Disconnect Switch.
- Airflow switch.
- Terminal blocks.
- Single point connection
- Dust tight control enclosure.
- Filter rack on inlet with throw-away filter.
- Inlet and outlet screens and duct connection.
- Automatic primary limit control and secondary fuse link.
- Optional wall thermostat, unit thermostat or SSR control which proportionally regulates heat output.
- Made in the USA.

Standard Construction Features

Heating Elements - The heating elements are 80% nickel and 20% chromium resistance wire. The heating elements are located directly in front of the blower discharge for uniform heating.

Cabinet - The cabinet is constructed of 20 gauge galvanized steel with 1" of acoustic fiberglass insulation. Inlet and outlet are fitted with protective screens and suitable for duct connection. Access panels to fan(s) are on both sides of the cabinet. Heater control enclosure is dust tight.

Operation - The heater and fan(s) operation is controlled by either built-in or remote thermostat. Fan motor speed is field adjusted to provide desired temperature rise.

Safety Thermal Cutouts - An automatic resetting thermal cutout for primary and fuse link cutout(s) for secondary over-temperature protection is built into the unit to provide

zero clearance to combustible materials.

Motor and Blower Assembly - The PSC motor(s) and blower(s) is direct drive and resiliently mounted on a rigid heavy gauge frame for quiet operation and long life. The motor(s) is rated for continuous operation and is provided with automatic reset overload. The blower(s) is forward curved, double inlet, centrifugal type with discharge directly on the full length of the elements to provide uniform discharge air temperatures.

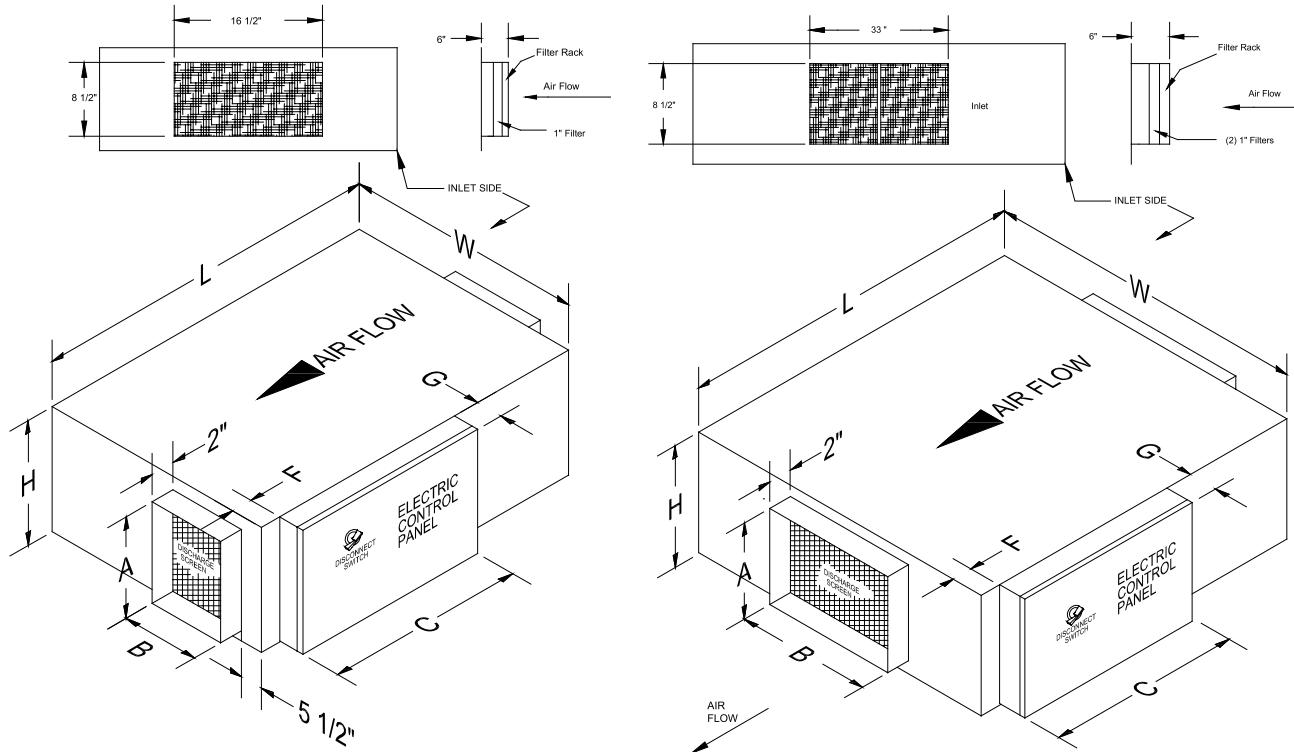
Air Filters - Inlet filter(s) is provided to assure clean air circulation. The throw away filter(s) is easily removed for changing from outside of the unit.

Disconnect Switch - The unit includes a door interlocking disconnect rated at a minimum of 125% of the total electrical load and has a single point electrical connection for the unit.

Built-In Controls - Clearly labeled power and control ter-

UHLP Series

Low Profile Plenum Heater



Control panel access right hand (U6L4) is standard as shown. For panel on opposite side access specify left hand (U4L6).

P-963	Dimensions							
	C In.	F In.	G In.	H In.	L In.	W In.	Discharge	
	A	B						
5 & 10 KW	28.75	1	6	11.75	45	26	8	10

P-963	Dimensions							
	C In.	F In.	G In.	H In.	L In.	W In.	Discharge	
	A	B						
12, 15 & 18KW	28.75	2	6	11.75	45	43	8	20

Note: Dimensions C and G will vary with accessories.



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Color Selection Chart

Standard Colors 900 Series



Almond (A)

Refer to catalog listings for standard and special color availability. Use color codes in parentheses when specifying and ordering. Custom colors are also available on 900 Series. Special and Optional Colors subject to setup charges. Colors represented are approximate.

Standard Color 240 Series



Camel

Optional Colors 240 Series



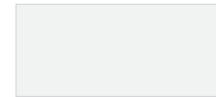
Grey



Yellow



Red



White



Blue



Textured
Beige

Limited Warranty

Indeeco new products are warranted against defects in workmanship, material, design, labeling and packaging. No other warranty, expressed or implied, written or oral, applies. No person other than an officer or the general manager of Indeeco is authorized to give any other warranty or assume any liability.

Warranty Period

Warranty periods differ between product lines. See chart on following page for item specific warranty periods.

Conditions of Warranty

Indeeco products must be installed, operated, and maintained in accordance with Indeeco's instructions. Indeeco is not liable for damage or unsatisfactory performance of the product resulting from accident, negligence, alteration, unauthorized repair, improper application or installation of the product, improper specifications, or corrosion. Indeeco IS NOT LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. Claims against carriers for damage in transit must be filed by the purchaser with the carrier.

Remedy

Contact Indeeco sales department at (314) 644-4300 or sales@Indeeco.com, for a Return Material Authorization Number (RMA#) and return instructions.

If after receipt of the product and the claim, Indeeco finds to its reasonable satisfaction that the product is defective in workmanship, material, design, labeling or packaging, the product will be repaired or replaced, or the purchase price refunded at Indeeco's option. There will be no charge to the purchaser for parts or labor. Removal and re-installation of the product, and shipment of the product to Indeeco for repair or inspection, shall be at the purchaser's risk and expense.

THE REPAIR, REPLACEMENT, OR REFUND PROVIDED FOR IN THIS LIMITED WARRANTY IS THE EXCLUSIVE REMEDY OF THE PURCHASER. THIS WARRANTY IS EXPRESSLY IN LIEU OF ANY OTHER, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE TERMS OF THIS LIMITED WARRANTY.



When you need more
than an off-the-shelf,
standardized product.
Ask **More.**

