

**GORDON HATCH CO. INC.** —Representing quality products since 1941

#### PRODUCT INFORMATION

# PROCESS TECHNOLOGY.

### Lufran DI Water Series Heater

Ultra-pure, ultra-reliable high purity water heater! Utilizing PTFE and PVDF wetted surfaces, the Lufran DI Series is the preferred and industry-leading heating solution for highly-critical semiconductor and flat panel display manufacturing processes. Featuring an advanced temperature control system and sizes up to 312kW, this is the ultimate in ultra-pure deionized water heating.



### BEST IN CLASS!

#### FEATURES

#### Complete (turn-key) System

Only plumbing and main power required Allows for fast and easy installation Space saving design minimizes footprint requirements

#### DAC<sup>™</sup> (Demand Anticipation Control) Temperature Control System

Patented temperature/flow algorithm calculates exact heater output requirements for precise temperature control Responds instantly to changes in flow to minimize temperature fluctuations at the outlet

Improves process consistency and yields

Quick heat-up and recovery times reduce water consumption

#### Patented Purged PTFE-Covered Heating Element Design

Maintains DI water cleanliness to decrease wafer defect Monitors integrity of element tubing for breach detection Removes permeation to extend element life expectancy Documented "mean time between failures" of nearly 10 YEARS!

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#### Additional Benefits

99% efficient heating element reduces waste energy consumption No consumable halogen lamps to replace minimizes downtime and overall cost of ownership

#### APPLICATIONS

- Semiconductor
- Flat Panel Display

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### Lufran Ultra Pure Water Heater

#### **APPLICATIONS**

- Semiconductor wet processes
- Filtration
- Sterilization/cleaning

#### **SPECIFICATIONS**

Wattages	24 kw to 312 kW		
Voltages	Up to 600 volts, 3 phase (single phase optional)		
Temperature Range	Up to 95° C.		
Temperature Accuracy	Lufran - (DAC) Temperature Accuracy: +/- 0.3°C, depending on operating conditions.		
	Lufran LT - (PID) Temperature Accuracy: +/- 3°C, depending on operating conditions.		
Flow Rate	1 - 200 LPM		
Standard Features	EMO Circuit (local and remote)		
	Ground Fault Protection		
	USB Data Logging		
	Capacitive Liquid Level Sensor Protection on Elements		
	Capacitive Liquid Level Sensor Protection on Elements System Pressure Monitor		
	System Pressure Monitor		
	System Pressure Monitor Purge Control Monitors		

#### MODEL NUMBER BREAKDOWN

LUF	- 105	- 6	U	U	5	- SK-CE
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Model Version	Wattage	- Voltage	Inlet Plumbing	Outlet Plumbing	Flow Control	- Options
LUF (DAC Control)	024 = 1 column	<b>1 =</b> 208V	A = 1/2 inch Flared	A = 1/2 inch Flared	0 = Not Supplied (LLT version)	Blank = No Option
LLT (PID Control)	036 = 1 column	<b>2</b> = 240V	B = 3/4 inch Flared	B = 3/4 inch Flared	5 = Ultrasonic; 2-20 lpm (std for up to 52kW)	C1 = Ethernet communications
	052 = 1 column	<b>3</b> = 380V	C = 1 inch Flared	C = 1 inch Flared	6 = Ultrasonic; 10-70 lpm (std for >52kW)	C# = Other communications (see eng.)
	065 = 1 column	<b>4</b> = 400V	L = 25 mm Butt Fusion	L = 25 mm Butt Fusion	7 = Non-invasive; 0.5-20 lpm	RI = Expanded remote interface signals (LUF only)
	072 = 1 column	<b>5</b> = 415V	N = 32mm Socket Fusion Union	N = 32mm Socket Fusion Union	8 = Non-invasive; 1-50 lpm	R# = Other remote interface design (see eng.)
	078* = 1 column	<b>6</b> = 480V	P = 1/2 inch Pillar	<b>P =</b> 1/2 inch Pillar	9 = Ultrasonic; 15-150 lpm, 25.4mm	## = Custom design (see eng.)
	105 = 2 columns	<b>7</b> = 440V	<b>Q</b> = 3/4 inch Pillar	<b>Q</b> = 3/4 inch Pillar		UPS = Battery style backup
	130 = 2 columns	9 = 220V	R = 1 inch Pillar	<b>R =</b> 1 inch Pillar		PS= Similar to UPS but with no batteries
	144 = 2 columns	<b>10</b> = 200V	S = 3/8 inch Flared	S = 3/8 inch Flared		EF = Flush mount EMO guard
	156* = 2 columns	<b>12</b> = 120V	T = 3/8 inch Super 300 Pillar	T = 3/8 inch Super 300 Pillar		LK = Leak Detect Switch
	195 = 3 columns	<b>14</b> = 600V	U = 25mm Socket Fusion Union (Standard)	U = 25mm Socket Fusion Union (Standard)		CE = CE certification
	210* = 4 columns	<b>15</b> = 230V	V = 1/2 inch Super 300 Pillar	V = 1/2 inch Super 300 Pillar		SK = Stack light
	260* = 4 columns		W = 3/4 inch Super 300 Pillar	W = 3/4 inch Super 300 Pillar		MB = Monitor boards for SSRs included
	288* = 4 columns		<b>X</b> = 1 inch Super 300 Pillar	<b>X =</b> 1 inch Super 300 Pillar		
	312* = 4 columns				-	

#### PRODUCT DATA SHEET

Toll free: ph 800-925-4328 Local: ph 262-253-4800 Email: info@gordonhatch.com



DAC<sup>™</sup> DEMAND ANTICIPATION CONTROL available on Lufran only

Extremely precise temperature control and stability: Utilizes a patented temperature/flow algorithm to calculate exact heater output requirements. (DAC)

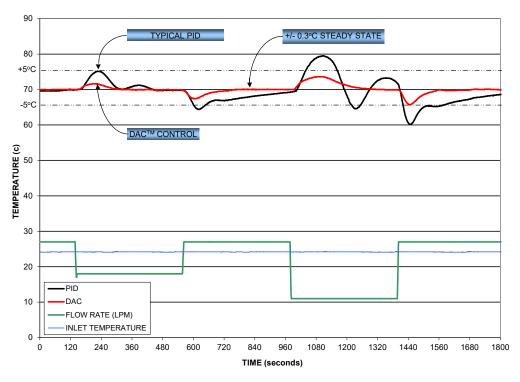
- Sterilization/Cleaning
- Required percentage power
- Flow Rate
- Actual Power Applied
- Low Temperature Boost
- High Temperature Shut-off

Quick reacting: Responds instantly to flow changes rather than simply monitoring outlet temperature.

Better temperature stability: Responds quickly to recipe (flow and temperature) changes.

Water conservation: Faster heat up and recovery means less water usage.

Friendly operator interface (User friendly HMI): Touch pad display with easy to understand commands.



#### DAC<sup>™</sup> CONTROL COMPARED TO PID CONTROL

#### ADVANTAGES OF DAC<sup>™</sup> CONTROL OVER PID CONTROL

- PID controls only monitor one sensor input (monitors outlet temperature).
  The DAC responds instantly to flow changes rather than simply monitoring outlet temperatures.
- PID controls do not recognize changes in flow rate or inlet temperature. The DAC responds quickly to recipe (flow and temperature) changes.
- PID controls are much slower to respond to changes in operating conditions.
  DAC controls have quick heat-up and recovery times resulting in less water usage.

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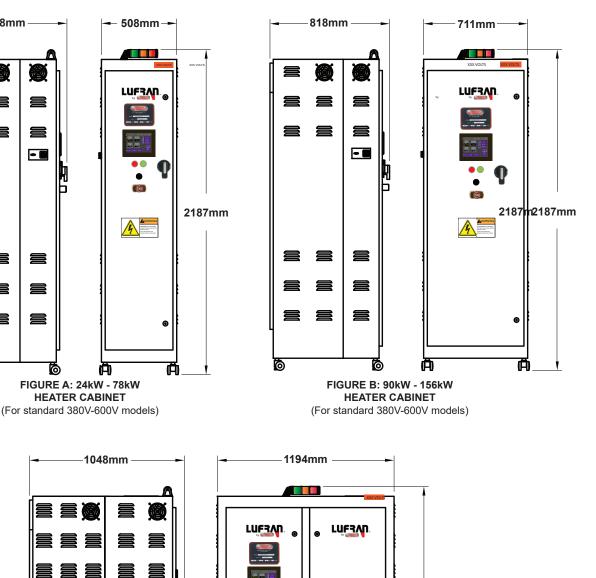
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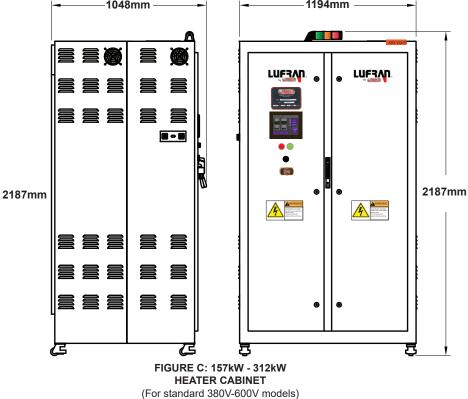
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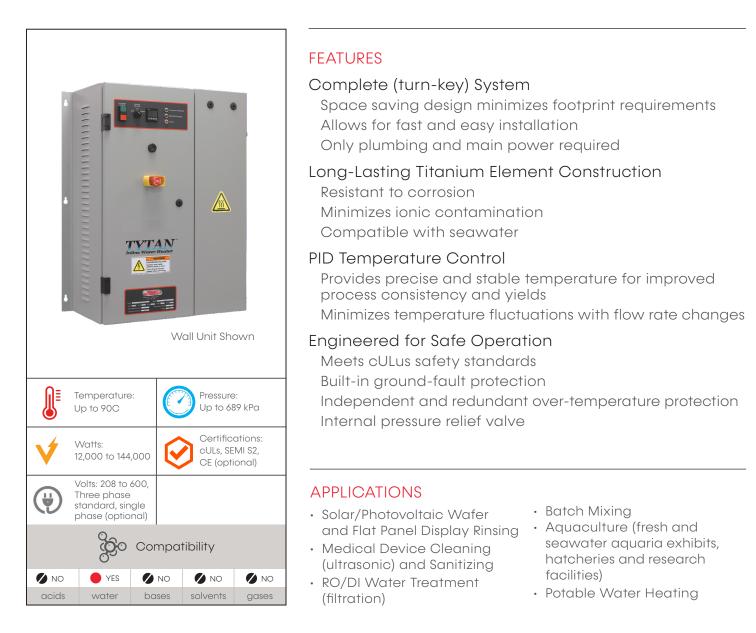


#### **DATA** SHEET

# PROCESS TECHNOLOGY.

### Tytan In-line Water Heater

Safest and most reliable industrial water heater on the market! Compact and complete (turn-key) heating system designed with commercially-pure titanium heating elements for exceptionally clean and corrosion-free performance. Suitable for either single pass or recirculating flow demands for a variety of precision water heating applications.

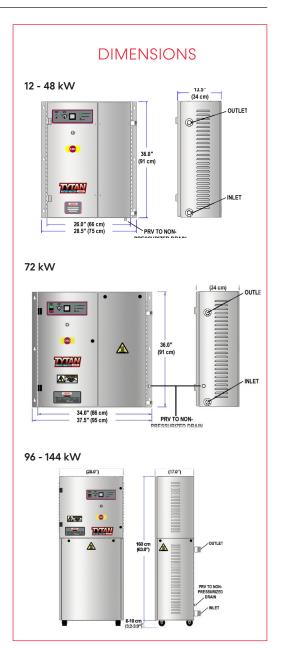


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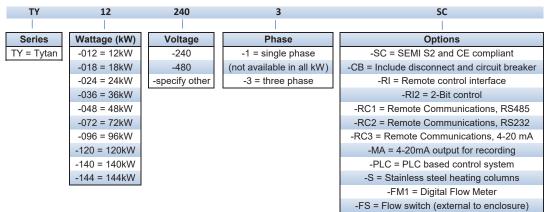
## Tytan Inline Water Heater

#### SPECIFICATIONS

Wattages	12 kW to 144 kW
Voltages	208 volts to 480 volts, 3 phase
Temperature Range	Up to 90° C PID microprocessor based digital control
Pressure Range	Up to 689 kPa (100PSIG)
Fluid Connections	25.4mm (1 inch) through 72 kW, 50.8mm (2 inch) MNPT 96 kW and higher
Safety Features	Grounded construction
	EMO emergency stop button
	Fluid overtemperature detection (bi-metallic snap switches)
	Control fusing and ground fault protection



#### MODEL NUMBER BREAKDOWN



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